

# Herbal Soaps & Detergents Handbook

**Author:** H. Panda

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The use of herbs for medicinal and cosmetic purpose goes back to the ancient times. The emphasis at the present hour has been laid on the spectacular growth of the herbal and ayurvedic products. The demand in past is found to have increased with increase in number of middle class population. People are now a days very much aware of the ingredients in cosmetic products, the benefits of plant products and the harmful effects of chemical ingredients. The presence of artificial and chemical ingredients in cosmetic products has made people to rethink about suitable alternatives to suit their personal care regime. The herbal products have finally made their appearance in packaged form in the domestic markets, as cosmetics and personal care preparation such as soaps, shampoos, detergent bars, liquid soaps, liquid detergents, etc. These products play a vital role in our sense of well being and quality of life. The herbal soaps and detergents directly influence our emotions and can trigger moods. These creations not only protect the skin from harmful sun radiations but also leave behind a pleasant fragrance. Due to the increasing awareness and importance of cleanliness and healthiness, the use of herbal products is also increasing. Future demand for herbal products depends upon the per capita rate of consumption and segment of population using these products. This handbook provides detailed information on the manufacturing process of herbal soaps and detergents. This book contains numerous formulae, manufacturing process of different type of soaps and detergents which are used in day to day life. The book is an unique compilation and will be very helpful to all its readers, new entrepreneurs, professionals, beauty care product manufacturers, existing units, technical institutions, etc.

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#### Raw Materials : Herbal Products

Acacia arabica

A. indica Benth

Parts Used : Bark, gum, leaves, seeds, pods.

Acalypha Indica

(N.O. - Euphorbiaceae)

ANDROPOGON MURICATUS. Retz. or A. Squarrosus

Angelica (Angelica archangelica)

Anise (Pimpinella anisum)

Associated Oil

AZADIRACHTA INDICA

Basil (Ocimum basilicum)

BALSAMODENDRON MUKUL, HOOK. or B. agollocha

Parts Used - Gum

BALSAMODENDRON MYRRHA

(N.O. Burseraceae)

Parts Used : Gum from the bark of the tree

Bay (Laurus nobilis)

Associated Oils

Benzoin (*Styrax benzoin*)  
 Associated Oils  
 Bergamot (*Citrus bergamia*)  
 Birch (*Betula lenta*)  
 Associated Oils  
 Calendula (*Calendula Officinalis*)  
 Associated Oil  
 Caraway (*Carum carvi*)  
 Cardamom (*Elettaria cardamomum*)  
 CITRUS MEDICA, Linn  
 (N.O.—Rutaceae)  
 Carrot Seed (*Daucus carota*)  
 Caulophyllum Inophyllum  
 Cedarwood (*Cedrus species*)  
 Cinnamon (*Cinnamomum zeylanicum*)  
 Associated Oils  
 Clary Sage (*Salvia sclarea*)  
 Associated Oils  
 Celery (*Apium graveolens*)  
 Chamomile, German  
 (*Matricaria recutita*, formerly *M. chamomilla*)  
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 Fennel (*Foeniculum vulgare*)  
 Associated Oil  
 Fir (*Abies alba* and other species)  
 Associated Oils  
 Associated Oils  
 FICUS RELIGIOSA LINN  
 (N.O. Moraceae)  
 Parts Used : Bark, Fruit, Root  
 Ayurvedic Properties  
 Galbanum (*Ferula galbaniflua*)  
 Associated Oils  
 Geranium (*Pelargonium graveolens*)  
 Associated Oil  
 Ginger (*Zingiber officinale*)  
 Associated Oil  
 Helichrysum (*Helichrysum angustifolium*)  
 Hyssop (*Hyssopus officinalis*)  
 Associated Oil  
 Inula, Sweet (*Inula graveolens*, or *I. odorata*)  
 Associated Oil  
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 Associated Oils  
 Labdanum (Cistus labdaniferus)  
 Associated Oils  
 Lavender (Lavandula angustifolia, previously L. vera and L. Officinale)  
 Associated Oils  
 Lemon (Citrus limon)  
 Associated Oil  
 Associated Oils  
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 Grown in India primarily for isolation of citral  
 Lovage (Levisticum officinale)  
 Marjoram  
 (Origanum marjorana or Marjorana hortensis)  
 Associated Oils  
 Melissa (Melissa Officinalis)  
 Associated Oil  
 Mimosa (Acacia decurrens var. dealbata)  
 Associated Oil  
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 Orange Blossom (Neroli)  
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 Rosewood (Aniba rosaeodora)  
 Sage (Salvia officinalis)  
 Sandalwood (Santalum album)

Associated Oil  
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SMILAX CHINA  
(N.O. - Liliaceae)  
TERMINALIA CHEBULA RETZ.  
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To Fight Dandruff  
To Kill Germs  
To Prevent Prickly Heat  
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Methi-Shikakai Shampoo  
Sandalwood Shampoo  
Neem Shampoo  
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Anti-Dandruff Sesame Preparation  
Anti-Dandruff Sesame Preparation  
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Technology of Manufacturing Herbal Synthetic Detergents

Performance Criteria

Washing habits

Quality of water

Soiling

White vs. coloured clothes

Manufacturing facilities

Safety and pleasant 'in-use' qualities

Colour, odour and flow characteristics

Shelf life

Pricing

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Good building and active matter

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(A good quality household detergent granules)

For 1000 kg. yield

Surfactants

Builders

Additives

A TYPICAL BATCH USING ACID SLURRY OF

UNSEPARATED SPENT ACID

For 1000 kg. of finished detergent

Surfactant

Builders

Additives

Detergent Powder Prepared Without

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A TYPICAL FORMULATION OF HOUSEHOLD

DETERGENT POWDER

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General Purpose Powder

High-foam Food/Dairy Detergent Cleaner

Heavy-duty Detergent Powder

Light-duty Detergent Powder

General Formula for Detergent Powders

Spray-dried Enzyme Detergent

Medium-foam Detergent Powder

Glass Rinsing Sanitizer

Industrial Sanitary Cleaner

General Cleaning Compound

Dishwashing Compound

Heavy-duty Detergent

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Low Sudsing Detergent Powder

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Purex Bleach

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powder on small scale

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Projecting Cost

Plant and Machinery

Labour & Staff

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Own Capital Requirements

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Active detergent

Sodium tripolyphosphate

Talc

Starch

China clay

Calcite

Soda ash

Sodium sulphate

Sodium silicate

Coconut mono ethanolamide

Soapstock

Dicalcium phosphate  
Rosin  
Titanium dioxide  
Colour  
Fluorescer  
Perfume  
Water  
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Kneader  
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Plodder  
Bar Cutter or Billet Cutter  
Embossing or Stamping Machine  
Pulverizer  
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Detergent Bar  
Low-soap Syndet Bar  
Soap-Synthetic All-purpose Bar  
All Syndet Bar  
Alkyl-Sulfate Syndet Bar  
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TYPICAL FORMULATIONS

Procedure

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20 % Detergent Paste

Metal Degreasing Liquid Detergent

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Textile Scouring Paste

Textile Degumming Detergent Paste

Low Foaming Liquid Detergents

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Detergents on Small Scale

Land and Building

Projecting Cost

Plant and Machinery

Labour and Staff

Monthly Requirements of Raw Materials,

Utilities & Factory Overheads

Working Capital Requirements (3 months basis)

Total Capital Investment

Own Capital Requirements

Cost of Production (Monthly basis)

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Cationics

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###### Procedure

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#### DETERMINATION OF SURFACTANTS

##### Total Organic Active Ingredients

###### Procedure

##### Anionic Detergents

###### Procedure

###### Procedure

##### Cationic Detergents

###### Procedure

##### Nonionic Detergents

###### Procedure

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###### Procedure

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Beauty with Fruits and Vegetables

Apple

Apricot (Khubani)

Banana

Barley

Carrot

Castor Oil

Clove

Cucumber

Dhania

Egg

Honey

Lavender

Lemon

Orange

Palak

Peach

Potato

Pudina

Rose

Sage

Salt

Saunf

Tea

Thyme

Tomato

Yoghurt

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Sulfonation

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## About NIIR

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Our Detailed Project report aims at providing all the critical data required by any entrepreneur vying to venture into Project. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line.

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**NIIR PROJECT CONSULTANCY SERVICES** , 106-E, Kamla Nagar, New Delhi-110007, India. **Email:** [npcs.india@gmail.com](mailto:npcs.india@gmail.com) **Website:** [NIIR.org](http://NIIR.org)

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