The Complete Technology Book on Dyes & Dye Intermediates (2nd Edition)

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Dyeing is the process of imparting colours to a textile material. Different classes of dyes are used for different types of fiber and at different stages of the textile production process, from loose fibres through yarn and cloth to completed garments. Dyes are any substance, natural or synthetic, used to colour various materials, and have wide industry applications ranging textiles, leather, and food, paper etc. They are available in widest ranges for different applications like acid dyes for wool and nylon, direct dyes for cotton, etc. Dyes and its intermediates are specifically used to make the textiles decorative and attractive. At present, India contributes about 6% of the share in the global market with a CAGR of more than 15% in the last decade. The organized sector dominates, with 65% share of the total market, while the unorganized sector controls the remaining 35% of the market. The demand for dyes and dye intermediates is expected to grow at around 6%, backed by strong demand from the textiles, leather, and inks industries. Dyestuff sector is one of the core chemical industries in India. It is also the second highest export segment in chemical industry. The major users of dyes in India are textiles, paper, plastics, printing ink and foodstuffs. The textiles sector consumes around 80% of the total production due to high demand for polyester and cotton, globally. Globally the dyestuffs industry has seen an impressive growth.

This book majorly deals with classification & nomenclature of dyes, commercial form of dyes, properties, formulae, applications of dyes, manufacturing process of dye intermediates, plant and machinery used etc. The major contents of the book are diazotization, coupling, azo coupling, oxidative coupling, anthraxquinone dyes; disperse dyes, dispersion, effect of dispersing agents etc.

Due to increasing growth of textile industries, demand of dyes and dye Intermediates are also increasing very fast in domestic as well as in global market. The book gives stress on syntheses of different types of dyes and dye Intermediates. The formulae and processes have been described in very proper way. Professionals, corporate houses and new entrepreneurs will find this book very useful.

 The Dyes and Dye Intermediate Industry What are Dyes and Dye Intermediates?
Classification of Dyes
Prices of Raw Materials
Competition from Other Developing Countries
Unit Processes and Operations
Waste Generation Liquid Waste Solid Waste **Gaseous Emissions** The Concept of Cleaner Production **Benefits of Cleaner Production** How to Undertake Cleaner Production: An Introduction to Cleaner Production Assessments **Cleaner Production Techniques Technology Modification Recovery and Recycling** Material Recovery Recovery of By-products **Product Modification Energy Conservation** Best Practices in Unit Operations and Processes **Best Practices in Isolation Best Practices in Filtration Best Practices in Blending** 2. Azo Dyes Diazotization Coupling Azo Coupling **Oxidative Coupling** Classification of Azo Dyes Primary Disazo Dyes Secondary Disazo Dyes Miscellaneous Disazo Dyes Types of Azo Dyes : Structures, Application, Uses Methods of Manufacture Manufacture Congo Red Diazotization Coupling Isolation **Diazotization of Benzidine** First Coupling Second Coupling CONTENTS Third Coupling Isolation Diazotization Coupling Isolation **Diazotization of Benzidine** Coupling Isolation Ethylation **Diazotization of Dianisidine** Coupling Yield **Direct Light Fast Blue 4GH** Plant for Azo Dyes Important Notes for Diazotization and Coupling

Methods of Analysis of Azo Dyes Indentification Methods of Analysis of Azo Dyes Procedure Hydrolysis Nitric Acid Split Procedure Identification of Arylamines in Cleavage Products Procedure Identification of Diamines in Cleavage Products Separation **Blowout Method** Identification of Coupling Components Assay Methods Salt Test Adsorption Chromatography Procedure **Application Method** Titanous Chloride Reduction Standardization Preparation of Methylene Blue Solution Absorption Spectrophotometry Standardization Preparation of Ferric Ammonium Sulfate Standardization **Direct Reduction Method** 3. Reactive Dves Introduction **Development of Reactive Dyes** Chromophoric System The Bridging Group The Reactive System **Synthesis** Reactive Dyes for Cellulosic Materials, Wool & Nylon **Cellulosic Materials** Reactive Systems Based on Nucleophilic Substitution Reactive Systems Based on Nucleophilic Addition Reactive System Based on Both Nucleophilic Addition and Substitution Dyes that React with Fibers Under Acid Conditions Polyfunction Fixing Agents from Covalent Bonds with Both the Dyestuff and the Substrate **Dyes Containing several Reactive Groups** Wool Reactive Systems Based on Nucleophilic Substitution Reactive Systems Based on Nucleophilic Addition **Reactive Systems Based on Both Nucleophilic** Addition and Substitution **Reactions Involving Disulfide Bonds Reactions Involving Modified Wool** Reactive Dyes for Nylon **Classification of Reactive Dyes** Vinyl Sulfone Reactive Dyes

Tetrachloro Pyrimidine Dyes Chemistry of tetrachloropyrimidines **Reactive Dyes Based on Epoxides** Other types of Reactive Dyes Reactivity of Different Types of Reactive Dyes Application Purification of Reactive Dyes Advantages and Limitations of Reactive Dyes **Fabric Preparation** Washing off New Development of Reactive Dyes **Kayacelon Reaction Dyes** Cibacron C Dyes Procion Supra Dyes of (I.C.I.) **Procion HEXL Dyes Prociline N Dyes** Manufacturing Processes Acetylation of H Acid **Diazotisation of Tobias Acid** Reactive Dyes with Trichloropyrimidine as **Reactive Group** Reactive Dyes with 2, 3-Dichloroquin-oxaline -6-Carbonyl Chloride as Reactive Group Reactive Dyes with Chloroacetyl as **Reactive Group** Reactive Dyes with 6-amino-2-chlorobenzo-thia-zole-5 Sulphonic Acid as Reactive Group Control Test Properties of Cynuric Chloride Chlorosulfonic Acid Commercial Grades and Specificaion of Chlorosulphonic Acid Identification of Reactive Dyes Analysis 4. Anthraguinone Dyes **Disperse Dyes** Dispersion Effect of Dispersing Agents Levelling Agents Classification Disperse Dyes in the Dye Bath Disperse Dyes in the Fibre Sensitivity to Metal Solacet Dyes (Water Soluble) **Current Research Work** Manufacturing Processes Emulsion of Diphenylamine **Diazontisation of Aniline** Acid Pasting and Dispersion Treatment with Hydrochloric Acid Reactions Reduction Aminoanthraquinone Dyes

Anthrarufin and Chrysazin Derivatives Vat Dyes Acylaminoanthraquinones Aminoanthraquinone Anthramides Anthraquinone-Carbozoles **Ring Closure with Aluminium Chloride Ring Closure with Titanium Tetrachloride Ring Closure with Sulphuric Acid Ring Closure with Potassium Hydroxide** Oxidation Characterisation of Anthrimides and Anthraquinone Carbozoles **Spectral Differentiation** Infrared C = O Stretching and NH Deformation Vibrations Aminoanthraguinone Indanthrones Vat Paste Manufacturing of Vat Paste Manufacturing Process Standarisation of Vat Dyestuffs Identification of Vat Dyes 5. Acid Dyes Sample Acid Dyes Mordant Acid Dyes Premettalized Acid Dyes Manufacturing Processes Mordant Dyes Heat transfer Dyes **Economic Aspects** 6. Basic Dyes Classification of Basic Dyes Manufacturing Processes **Economic Aspects** Health and Safety Factors Uses Methods of Analysis Identification Dyes on Substrates **Assay Methods Titration Methods Miscellanous Assay Methods Application Methods Determination of Impurities** 7. Sulfur Dyes **Chemical Properties** Manufacturing Process Oxidation Grain Standarisation Manufacture Application **Economic Aspects** Commercial Forms of Sulfur Dyes Health and Safety Factors

Uses 8. Cyanine Dyes Properties Examples of Nuclie Occuring in Important Cyanine Dyes **Photophysical Properties** Synthesis of Cyanines and Related Dyes Reactivity of Cyanine Dyes **Uses and Suppliers** 9. Sensitizing Dyes Introduction Sensitization Wavelength and Efficiency Structural Classes of Spectral Sensitizers Spectral Sensitization of Silver Halides Spectral Sensitization of Inorganic and **Organic Solids** Spectral Sensitization of Photoresists, Photopoly, and Photopolymerization 10. Dye Intermediates Introduction Sources of Raw Material List of Intermediates, Nomenclature; **Auxiliary Agents** Equipment and Manufacture Chemistry of Dye Intermediates **Electrophilic Substitution** Transformation of Primary Substitution Products Examples of the Most Important **Reactions Sulfonation** Reduction Alkeali Fusion Nucleophilic Replacement of Activated CL **Special Reactions and Rearrangements** Benzidine Rearrangement **Bucherer Reaction** Kolbe-Schmitt Reaction **Project Briefs** Aceto Acetanilide Anthraquinone 2-Chloroanthraquinone 2-Amino Anthraquinone 1-Hydroxy Anthraguinone 1-Hydroxy Anthraguinone 1:4 Dihidroxy Anthraquinone (Quinizarine) 1:4 Diamino Anthraquinone 1-Amino-2-Methyl-Anthraguinone 2-Methyl Anthraquinone 1-Nitro-2-Methylanthraguinone 1-Amino-2-Methylanthraquinone **Benzanthrone** Manufacturing Process **Bromobenzanthrone**

Benzidinc Derivatines Chicago Acid and Peri Acid **Cyanuric Chloride** Gamma Acid H Acid Laurant's Acid Metanilic Acid **Orthanilic Acid** R Salt/R Acid Sulfanilic Acid **Tobias Acid** Vinyl Sulfone P-Aminophenol o-Phenylene Diamine o-And P-Nitrochlorobezenc p-Phenylencdiamnie 1-Phenyl 3-Methyl 5-Pyrazolonc 1-Amino-2-Naphthol-4-Sulphonic Acid Schaefeer's Acid J-Acid Alkali Fusion of Amino J-Acid N-Phenyl J-Acid 11. Photographs of Machinery with **Suppliers Contact Details** Agitator Reaction Vessel **Limpet Coil Reaction Vessels** Reactor Vessel Melting Tank Storage Tank Furnace **Extractor Machine** Hydro Extractor Dye Centrifuge Machine **Dyes Filter Press** Dye Ball Mill **Dye Mixing Machine Dyes Pulverizer Machine** Calcinatory Tray Dryer **Fusion Chamber** Vacuum Distillation Plant **Dyes Packing Machine Diesel Generator Set** 12. Plant Layout and Process Flow Chart & Diagram

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