# **Industrial Chemicals Technology Hand Book**

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Growth in demand for chemicals in developing countries is high leading to substantial cross border investment in the chemical sector. The chemical industry comprises the companies that produce industrial chemicals. Chemicals are used to make a wide variety of consumer goods, as well as thousands inputs to manufacturing, construction, and service industries. The applications of industrial chemical are in various fields like in organic chemicals, paint, varnishes, resins, petroleum, pigments, printing inks, acrylics polyesters engineering thermoplastics. The chemical industry itself consumes 26 percent of its own output. In modern age chemical industries have permeated most extensively in comparison with other industries and are progressing at a very rapid pace. Chemical industry is one of the oldest industries in India. It not only plays a crucial role in meeting the daily needs of the common man, but also contributes significantly towards industrial and economic growth of the nation. The chemical industry forms the backbone of the industrial and agricultural development and provides building blocks for downstream industries; it is an important constituent of the Indian economy. The chemical industry in India which generates almost 13% of total national export is growing annually at a growth rate anywhere between 10% and 12%. Global chemical production is growing and the growth is contributed by the chemical industry of developing countries. The book contains manufacturing processes, reactions, equipments details, process flow diagram of number of chemicals, which have huge industrial uses. The major contents of the book are iodine from oil well brines, lactic acid from corn sugar, modern production of chlorine and caustic soda, organic chemicals, chemicals derived from methane and so on. This book is very useful for new entrepreneurs, industrialists, consultants, research scholars, technical institutions, chemists and libraries. This book is recommended to all related to field of chemical process technology.

- Iodine From Oil Well Brines
  Brine Collection
  Brine Cleanup
  Blowing-Out And Recovery
  Iodine Finishing
  Process Control
- Lactic Acid From Corn Sugar
   Dextrose, Whey, Or Molasses May Be Used For Lactic Acid Fermentations
   Four Different Grades
   In Commercial Practice Yields Of 85% Of Fermentable Hexose Are Normal

L. Delbruckii Is Culture Used; Corn Sugar Is Principal Fermentation Medium

Calcium Lactate Is Produced During 4- To 6-Day Fermentation Period

Recycled Calcium Sulfate Added To Aid Filtration

Calcium Lactate And Sulfuric Acid React To Form Lactic Acid

Stainless Steel Is Used For Acid Evaporators

Calcium Lactate Is Also Processed As An End Product

Fermentation Processes Operate Around The Clock

Corrosion Is A Major Problem In Production Of Lactic Acid

Foods And Tanning Industries Use Large Quantities Of Lactic Acid

Salts And Other Derivatives Are Used In Diversified Industries

Future Expansions In Lactic Acid Production Must Supply A Quality Product At A Lower Price

#### 3. Modern Production Of Chlorine And Caustic Soda

Raw Materials

Storage And Preparation

**Chlorine Production** 

**Caustic Preparation** 

Hydrogen Chloride

Filling And Storage Systems

Instrumentation And Safety

#### 4. Nitrofurans

Uses For Nitrofurans Extend Into Fields Of Both Human And Veterinary Medicine Synthesis Of 5-Nitro-2-Furaldehyde Diacetate Is Initial Phase Of Batchwise Procedure 5-Nitro-2-Furaldehyde Diacetate Is Reacted With Semicarbazide To Form Nitrofurazone Synthesis Of Furazolidone Is Based On Reaction Of 3-Amino-2-Oxazolidone With 5-Nitro-2-Furaldehyde Diacetate

Analytical Tests Are Run On All Raw Materials And Final Products

#### 5. Organic Chemicals

Chemicals Derived From Methane

Synthesis Gas

Chloromethanes

Acetylene

Hydrogen Cyanide

Carbon Disulfide

Chemicals Derived From Ethylene

Polyethylene

Ethylene Oxide

Chlorinated Ethanes And Ethylenes

Ethanol

Ethylbenzene

Acetaldehyde, Acetic Acid, Acetic Anhydride, Vinyl Acetate

Ethylene Oligomers (Alpha Olefins) And Linear Primary Alcohols

Ethylene-Propylene Elastomers

Propionaldehyde

Other Ethylene Uses

Chemicals Derived From Propylene

Polypropylene

Acrylonitrile

Propylene Oxide

Isopropyl Alcohol

Cumene

Oxo Chemicals

Propylene Oligomers, Dodecene, And Nonene 91

Acrylic Acid And Esters

Glycerin

Chemicals Derived From Butanes And Butylenes

N-Butane Derivatives

Isobutanes

**Butylenes** 

Isobutylene

Butadiene

Higher Aliphatic Hydrocarbons

Cyclopentadiene

Isoprene

N-Paraffins

**Linear Olefins** 

Primary And Secondary Higher Alcohols

Chemicals Derived From Benzene, Toluene, And Xylene

Chemicals From Benzene

Styrene

Cumene (Phenol)

Cyclohexane

Maleic Anhydride

**Detergent Alkylate** 

Nitrobenzene (Aniline)

Chlorobenzenes

**Derivatives Of Toluene** 

Toluene Diisocyanate (Tdi)

Benzoic Acid

Benzyl Chloride

Chemicals From Xylene

Terephthalic Acid (Dimethyl Terephathalate)

Phthalic Anhydride

Isophthalic Acid

Naphtalene Derivatives

#### 6. Paint, Varnishes, Resins

**Butyl Acetate** 

N-Butyl Acetate

Iso-Butyl Acetate

Sec. Butyl Acetate

**Tert-Butyl Acetate** 

Manufacturing Process

Note

Reaction

Flow Diagram

Uses

Grades

**Toxicity** 

**Epoxy Resins** 

**Properties** 

Properties Of Typical Commercial Bisphenol A Epoxy Resins.

Manufacturing Process

Formaldehyde

Manufacturing Process

From Methanol

Hexamethylene Tetramine

Manufacturing Process

From Formaldehyde And Ammonia

Reaction

Flow Diagram

Uses

Grades

**Toxicity** 

Solubility Of Pentaerythritol

Manufacturing Process

From Formaldehyde And Acetaldehyde

Reaction

Flow Diagram

Note

Uses

Grades

Specifications Of Pentaerythritol

**Toxicity** 

## 7. Petroleum And Its Products

The Nature Of Petroleum

Largest Energy Supplier

**Product Names** 

**Refined Product** 

**Product Specifications** 

**Product Yields** 

Petrochemicals

**Refining Schemes** 

Feedstock Identification

Crude Oil Pretreatment

Crude Oil Fractions

Gasoline

Volatility

Sulfur Content

Octane Number

**Distillates** 

Residuals

**Producing More Light Products** 

Cracking

Vacuum Distillation

**Reconstituting Gases** 

A Modern Refinery

Petrochemials

**Process Details** 

Crude Desalting

**Crude Distillation** 

Hydrotreating

Catalytic Reforming

Catalytic Cracking

Coking

Hydrocracking

Polymerization Alkylation **Ether Processes Future Processing** 8. Pigments

Carbon Black

From Oil Or Natural Gas (Furnace Process)

Reaction

Flow Diagram

Note

From Natural Gas (Channel Process)

Reaction

Note

Uses

Grades

Titanium Dioxide

Typical Pigment Properties Of Anatase And Rutile Tio2

Typical Crystal Properties Of Rutile And Anatase Tio2

Manufacturing Process

Sulphate Process

Note

Reaction

Chloride Process

Note

Grades

**Toxicity** 

Manufacturing Process

From Zinc Metal

(French Or Indirect Process)

Note

Reaction

Flow Diagram

From Zinc Sulphide Ores

Reaction

Flow Diagram

Note

Uses

Grades

**Toxicity** 

# 9. Pigments, Paints, Polymer Coatings Lacquers, And Printing Inks

**Powder Coatings** 

Electron Beam (Eb) And Ultraviolet (Uv) Curable Coatings

**Current Automotive Coating Trends** 

**Coatings For Plastics** 

**New Cross-Linking Technologies** 

**Printing Inks** 

**Pigments** 

**Inorganic Pigments** 

**Organic Pigments** 

**Pearlescent Pigments** 

**Aluminum Pigments** 

#### Lacquers

#### 10. Potassium Borohydride Manufacture

Like Sodium Borohydride

Metal Hydride's Process

Potassium Borohydride's Properties

First Make Sodium Hydride Dispersion

Next Major Step-Make Sodium Borohydride

Mineral Oil Dispersion

**Splitting Comes Next** 

**Analytical Program** 

# 11. P-Xylene From Petroleum

Low Temperature Crystallization Is The Standard Recovery Method

Eutectic Point Limits P-Xylene Yield To 10% Of The Xylene

First Crystallization Stage Produces 80% Purity P-Xylene

Secondary Crystallization Increases Product Purity To Better Than 95%

Product Quality Depends Largely On Crystallization Techniques

### 12. Reagent Grade Chemicals

Standardization

Barium Chloride

Sulfanilic Acid

Magnesium Sulfate

Ferrous Ammonium Sulfate

Potassium Metaperiodate

Cuprous Thiocyanate

Analysis And Packaging

**Future Prospects** 

#### 13. Salt Manufacture

The Brine Must Be Purified Before Use

Multiple Effect Evaporators Are Used For Vacuum Pan Salt

Salt Evaporation Has Many Special Problems

Dewatered Salt Must Be Dried, Screened, And Packaged

Grainer Salt Is Made By Evaporation In Open Pans

#### 14. Sulfuric Acid From Anhydrite

Theoretical Studies And Chemistry Of Anhydrite Process

**Contact Process** 

#### 15. Synthetic Methanol Production

History Of Synthetic Methanol

Foreign Development

Operating Data For Methanol Process

Gas Stream

Steam Systems

Water Systems

Synthesis Gas Preparation

Addition Of Carbon Dioxide

Compressor Cycle

Converter System

Converter Auxiliaries

Refining By Distillation Loading And Shipping Instrumentation Chemical Control Maintenance Procedure

### 16. Synthetic Nitrogen Products

Nitrogen Fixation

Nitrogen Oxides

Ammonia

Other Processes

Calcium Cyanide

Ammonia

Manufacturing Processes

Carbon Monoxide Shift

Carbon Dioxide Removal

Water

Hot Potassium Carbonate

Monoethanolamine (Mea)

Sulfinol

Propylene Carbonate

Rectisol-Refrigerated Methanol

Giammarco-Vetrocoke

**Final Purification** 

Methanation

Nitrogen Wash Operation

Copper Ammonium Carbonate Scrubbing

Selective Oxidation Of Carbon Monoxide

Cryogenic Purifier

Compression

Ammonia Synthesis

Modern Single-Train Ammonia Plants

Uses Of Ammonia

Nitric Acid

Chemistry Of Ammonia Oxidation

**Processes** 

Uses Of Nitric Acid

**Ammonium Nitrate** 

Urea

Uses Of Urea

Melamine

Aliphatic Amines

Methylamines

Hexamine

Hydrazine

Manufacture

Hydrazine Handling

Hydrogen Cyanide

Manufacture

Other Compounds

17. Synthetic Resins & Plastics

Introduction

Polymer Structure And Nomenclature

**Properties Of Resins And Plastics** 

Important Classes Of Plastics And Ins: Thermoplastics Polyolefins

Vinyl Resins

Polystyrene And Styrene Copolymers

Acrylics

**Polyesters** 

**Engineering Thermoplastics** 

Important Classes Of Plastics And Resins: Tosets 433

Polyurethanes

Phenolic Resins

**Unsaturated Polyester Resins** 

**Epoxies** 

Silicone Resins

Polymer Synthesis

Free Radical Addition Polymerization

Ionic Chain Addition Polymerization

Ring Opening Addition Polymerization

**Polymer Modification** 

Polymerization Methods

Polymer Rheology

**Fabrication Of Plastics** 

Extrusion

Injection Molding

Reaction Injection Molding (Rim)

Compression And Transfer Molding

**Pultrusion** 

**Blow Molding** 

Thermoforming

**Rotational Molding** 

**Foamed Plastics** 

Plastics And Environmental Issues

# **About NIIR**

**NIIR PROJECT CONSULTANCY SERVICES (NPCS)** is a reliable name in the industrial world for offering integrated technical consultancy services. NPCS is manned by engineers, planners, specialists, financial experts, economic analysts and design specialists with extensive experience in the related industries.

Our various services are: Detailed Project Report, Business Plan for Manufacturing Plant, Start-up Ideas, Business Ideas for Entrepreneurs, Start up Business Opportunities, entrepreneurship projects, Successful Business Plan, Industry Trends, Market Research, Manufacturing Process, Machinery, Raw Materials, project report, Cost and Revenue, Pre-feasibility study for Profitable Manufacturing Business, Project Identification, Project Feasibility and Market Study, Identification of Profitable Industrial Project Opportunities, Business Opportunities, Investment Opportunities for Most Profitable Business in India, Manufacturing Business Ideas, Preparation of Project Profile, Pre-Investment and Pre-Feasibility Study, Market Research Study, Preparation of Techno-Economic Feasibility Report, Identification and Section of Plant, Process, Equipment, General Guidance, Startup Help, Technical and Commercial Counseling for setting up new industrial project and Most Profitable Small Scale Business.

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Our Detailed Project report aims at providing all the critical data required by any entrepreneur vying to venture into Project. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line.

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