## Gums, Adhesives & Sealants Technology (with Formulae & their Applications) 2nd Edition

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Naturally occurring polysaccharides from plant exudates have been in use from many decades in immense quantities. Natural gums are natural polymers, which mainly consists of carbohydrates sometimes with small amounts of proteins and minerals. Gum and its derivatives are widely used in various industries as per its needs. The appearance and properties of natural gums determine their commercial value and end use. Due to their extraordinary, unrivalled technological & functional properties gum is used in many industries. Gums not only modify viscosity and consistency, they also often attenuate odour, taste and flavour intensity. Adhesive or sealant is a mixture in a liquid or semi-liquid state that is capable of holding materials together by surface attachment. Adhesives and sealants are used as a raw material for the manufacturing industry or for the service of different processing industries. Adhesives and sealants virtually touch every part of our lives. The adhesives and sealants are two chemically similar but functionally different groups of formulated products. There is no end in sight to the new materials, new formulation, and new uses to which adhesives and sealants will be put in the future.

Some of the fundamentals of the book are advantages of adhesive bonding, hybrids and coupling agents, adhesive films, designing polymers for adhesives, fundamentals of adhesion, designing polymers for adhesives, thermodynamics of adhesion, casein and mixed protein adhesives, lime-free casein adhesives, foil to paper laminating adhesives, casein and protein blend glues as wood adhesives, chemistry of protein blend glues, natural rubber adhesives, vulcanizing latex adhesives, solution adhesives from natural rubber, halogenated butyl rubber, butyl rubber and poly isobutylene lattices, polysulfide sealants and adhesives etc. This book covers a wide range of polymeric adhesives and sealants, gums along with their essential formularies, distinguished by applications and based on technology. The main areas covered in details are the basic fundamentals, properties, uses and applications, formulations and chemistry, methods of manufacturing and lastly testing methods. This book will be very resourceful to its readers who are just beginners in this field and also to upcoming entrepreneurs, engineers, existing industries, technologist, technical institution etc.

I INTRODUCTION TO ADHESIVES ADVANTAGES OF ADHESIVE BONDING HISTORY TYPES OF ADHESIVES Application and Setting Origin Cure; Solubility; Crosslinking Hybrids and coupling Agents Adhesive Films High Temperature Resistance; Flame Retardance MATCHING ADHESIVE TO ADHEREND **Critical Surface Tension** Solubility Parameter Figure DESIGNING POLYMERS FOR ADHESIVES Grafting **Reactive Oligomers and Polymers** Copolymerization **Block Copolymers** Interpenetrating Polymer Network (IPN) **NEW TRENDS** I FUNDAMENTALS OF ADHESION INTRODUCTION Bond Types Setting Adhesive Joint Strengths SURFACES AND THEIR CHARACTERIZATION Solids Liquids **INTERFACES** Thermodynamics of Adhesion Acid-Base Considerations SURFACE TREATMENT Metal Polymers MEASUREMENT OF ADHESION Introduction Test Methods STRENGTH OF ADHESION Introduction **Molecular Interactions** Autohesion Durability Nondestructive Evaluation of Bonds I ANIMAL GLUE CHEMISTRY MANUFACTURING PROPERTIES **TEST GRADES** TESTING CUSTOMER PREPARATION OF GLUE SOLUTIONS LIQUID ANIMAL GLUES FLEXIBLE AND NON-WARP GLUES **GLUE APPLICATION** COATED ABRASIVES SET-UP WHEELS GREASELESS BUFFING COMPOUNDS **GUMMED TAPE** 

**GLASS CHIPPING** SIZING AND COATING PAPER COMPOUNDED RUBBER GASKET MANUFACTURING MATCHES METAL REFINING OTHER APPLICATIONS FOR ANIMAL GLUE I CASEIN AND MIXED PROTEIN ADHESIVES Manufacture of Casein Specifications and Typical Analyses for Casein CHEMISTRY AND PHYSICAL PROPERTIES OF GLOBULAR PROTEIN CHEMICAL PROPERTIES OF CASEIN PHYSICAL PROPERTIES OF CASEIN **Other Viscosity Factors** LIME-FREE CASEIN ADHESIVES Preparation of Casein Solutions, General Preservatives Preparation of an Alkaline Casein Solution Additives for Casein Solutions APPLICATIONS USING CASEIN SOLUTIONS AND ADHESIVES Casein as a Protective Colloid Paper Coatings Foil-to-Paper Laminating Adhesives Ice Water Lable Paste Adhesives CASEIN AND PROTEIN BLEND GLUES AS WOOD ADHESIVES **Chemistry of Protein Blend Glues** Formulation and Chemistry of Casein-Lime Glues Mixing Casein Glue Additives for Casein and Protein Blend Glues **Uses of Casein Glues** Specifications Applying to Casein Glue Viscosity and Pot Life Certification of Fire Doors **Properties of Casein Glues Durability of Casein Glues** I STARCH BASED ADHESIVES MODIFICATION OF STARCHES **Fluidity Starches Oxidized Starches** Dextrinization Hydroxyethylation

Cationic Starches Amphoteric Starches

Sodium Hydroxide

Soluble Soaps

Borax Urea Glycerol

Miscellaneous Derivatives EFFECT OF ADDITIVES

Urea-Formaldehyde Resin **Miscellaneous Additives** STARCH ADHESIVES Jelly Gums **Other Liquid Formulations** Pastes **Borated Dextrins** White Dextrins **Canary Dextrins British Gums** Waxy Starch Dextrins **Dextrin/Silicate Blends Pregelatinized Starches APPLICATION AREAS** Papermaking Paper Coating Corrugating **Bag Adhesives** Laminating Adhesives Tube Winding **Corrugated Boxes Gummed Tapes** Label and Envelope Adhesives Paper Box Textiles Wall Covering Adhesives **Miscellaneous Uses GOVERNMENTAL REGULATIONS: ADDITIVES** I NATURAL RUBBER ADHESIVES INTRODUCTION **RAW MATERIALS** Natural Rubber Latex Preservation **Dry Natural Rubber** Natural Rubber Grafted with Methyl Methacrylate (Heveaplus MG) **Depolymerized Rubber** Synthetic Polyisoprene FORMULATION OF LATEX ADHESIVES **Quick-Grab Adhesive** Self-Adhesive Envelopes Latex Pressure-Sensitive Adhesives **Tile Adhesives Reseal Adhesives** Anchor Coat for Tufted Carpets Other Nonvulcanizing Latex Adhesives Vulcanizing Latex Adhesives SOLUTION ADHESIVES FROM NATURAL RUBBER Nonvulcanizing Adhesives Vulcanizing Adhesives Mastics, Asphaltics, and Sealants **GRAFTED COPOLYMER HEVEAPLUS MG** FORMULATIONS

I BUTYL RUBBER AND POLYISOBUTYLENE INTRODUCTION **BASIC PROPERTIES Butyl Rubber** Polyisobutylene Halogenated Butyl Rubber **Butyl Rubber and Polyisobutlene Latices Modified Butyls** FORMULATING AND PROCESSING Choice of Polymer **Pigments and Fillers** Tackifiers, Plasticizers, and Other Polymeric Additives Curing Systems Solvents and Solution Processing Mixing and Processing Techniques and Guidelines APPLICATIONS AND FORMULATIONS Adhesives and Mastics Sealants Mixing I NITRILE RUBBER ADHESIVES INTRODUCTION PREPARATION OF NITRILE RUBBER EMULSION TECHNOLOGY Functionally Terminated Telechelic Liquid Polymers COMPOUNDING NITRILE RUBBER CEMENTS Polymer Selection and Solubilization Types of Compounding Ingredients **APPLICATION** Nitrile Rubber Systems Nitrile Rubber/Phenolic Adhesives Nitrile Rubber/Epoxy Adhesives I STYRENE-BUTADIENE RUBBER ADHESIVES INTRODUCTION Perspective History of SBR Manufacture of SBR **Basic Chemistry of SBR** SBR LATEXES IN ADHESIVES General Classification Benefits of SBR Latexes **Compounding Ingredients Major Applications** SBR (SOLID) IN ADHESIVES General Classification **Compounding Ingredients Major Applications** 

I NEOPRENE (POLYCHLOROPRENE) -BASED SOLVENT AND LATEX ADHESIVES HISTORY THE EFFECT OF POLYMER STRUCTURE **NEOPRENE SOLVENT-BASED ADHESIVE CEMENTS** Types of Neoprene Antioxidants Metal Oxides Resins Fillers **Curing Agents** Solvents Adhesive Processing End Uses **Application Methods** NEOPRENE LATEX-BASED ADHESIVES Anionic Types Nonionic Type Compounding **Typical Formulations** I POLYSULFIDE SEALANTS AND ADHESIVES POLYSULFIDE SEALANTS Chemistry Compounding **Curing Agents** Fillers **Plasticizers** Adhesion Primers **Specifications** ADHESIVES FROM POLYSULFIDE LIQUID POLYMER-EPOXY RESIN REACTIONS Chemistry **Physical Properties** Applications OTHER MERCAPTAN-TERMINATED POLYMERS Polyethers Polyesters Urethanes Olefin I PHENOLIC RESIN ADHESIVES CHEMISTRY Formaldehyde **Novolaks Strong Acid Reactions** Weak Acid Reactions Resoles **Dispersion Resoles Resin Cure** MANUFACTURE **ABRASIVES Bonded Abrasives** 

**Coated Abrasives** 

COATINGS FOUNDRY FRICTION COMPOSITES MOLDING COMPOUNDS PHOTORESISTS AND CARBONLESS PAPER LAMINATING WOOD BONDING **INSULATION AND FOAM GENERAL ADHESIVES** ENVIRONMENTAL AND TOXICOLOGICAL CONSIDERATIONS I AMINO RESIN ADHESIVES HISTORY **RAW MATERIALS** CHEMISTRY END USES Particleboard Plywood **High-Pressure Decorative Laminates Miscellaneous Applications** TOXICITY I EPOXY RESIN ADHESIVES INTRODUCTION EPOXY RESINS USED IN ADHESIVES **Bisphenol A Based Epoxy Resins Epoxy Novolac Resins** High performance Epoxy Resins Flexible Epoxy Resins CURING AGENTS USED IN ADHESIVES Polvsulfide Amines **Aliphatic Amines Cycloaliphatic Amines Aromatic Amines** Polyamides Amidoamines Dicyandiamide Catalytic Curing Agents Anhydrides SUMMARY DILUENTS FILLERS ELASTOMERIC MODIFIERS **TYPICAL ADHESIVE FORMULATIONS** COMPLEMENTARY TECHNOLOGIES **Robotics** Induction Curing APPLICATIONS AND SUMMARY

I POLYURETHANE - AND ISOCYANATE -BASED ADHESIVES REASONS FOR THE EFFECTIVENESS OF POLYURETHANE AND ISOCYANATE-BASED

ADHESIVES 321-323 TYPES AND USE OF POLYURETHANE AND ISOCYANATE BASED ADHESIVE SYSTEMS Method A (isocyanate primer) METHOD B (CONVENTIONAL PLASTIC OR RUBBER VEHICLE + ISOCYANATE) The Relative Effectiveness of "Vulcabond" T and Tx in Ravon Cord-to-Natural Rubber Adhesion Method C (in situ polyurethane polymerization) Method D (polyurethane elastomer without or with added polyisocyanate) Method E (blocked di-or polyisocyanate) Method F (aqueous dispersion) Method G (film and tape) Method H (powder) POLYURETHANE STABILIZATION HANDLING ISOCYANATE BASED ADHESIVES **IDENTIFICATION OF ADHESIVE COMPONENTS** 

I POLYOLEFIN AND ETHYLENE COPOLYMER-BASED HOT MELT ADHESIVES ADHESIVE FORMULATION Polymers Tackifiers Waxes HOT MELT ADHESIVES APPLICATIONS Cases, Cartons, and Trays Bookbinding Nonwovens Furniture Labels **Polyester Beverage Bottles Carpet Seaming Tape Paper Laminates** HOT MELT APPLICATION EQUIPMENT FUTURE OF HOT MELT ADHESIVE

I POLYVINYL ACETAL ADHESIVES CHEMISTRY HEALTH, TOXICOLOGY, AND SAFETY PHYSICAL PROPERTIES Solubility Compatibility Viscosity **Mechanical Properties Thermal Properties USES AS AN ADHESIVES** Hot Melts **Thermosetting Adhesives** Adhesion to Metal Adhesion to Natural Surfaces Green Strength Binder Composites

Adhesion to Glass Other Uses

I ACRYLIC ADHESIVES TECHNOLOGY Chemistry Glass Transition Temperature (Tg) **Crosslinked Thermosets BONDING PROCESSES Pressure Sensitive** Contact Bonding Heat and Pressure Bonding Vacuum Bonding Wet Laminating Adhesives **Filled Adhesives ENGINEERING ADHESIVES** Chemistry and Technology **Radiation Curing Application Processes Current Uses** I PRESSURE-SENSITIVE ADHESIVES FOR TAPES AND LABELS CONSTRUCTIONS Manufacture Backings **Release Coatings and Liners** ADHESIVE SYSTEMS Tackifiers **Rubber-Based Adhesives** Acrylics Silicones

Miscellaneous Polymers Surface Energetics Tack Peel Adhesion Cohesive Strength TEST METHODS Tack Testing Peel Adhesion Testing Shear Resistance Testing Miscellaneous Tests Tapes Labels and Decals Other Products Adhesive Mass Thicknesses

I FACTORS INFLUENCING GUM COSTS AND APPLICATIONS DEFINITION OF GUM FACTORS AFFECTING RAW GUM COSTS 1. Exudate Gums 2. Seaweed Gums 3. Seed Gums 4. Starch and Cellulose Derivatives INDUSTRIALLY VALUABLE PROPERTIES OF GUMS

- 1. Linear Netural Polysaccharides
- 2. Brached Neutral Polysaccharides
- 3. Polysaccharides with Carboxyl Groups
- 4. Polysaccharides with Strong Acid Groups
- 5. Polysaccharides tuith basic Groups

MODIFIED GUMS

- 1. Introduction of Neutral Groups
- 2. Introduction of Acideic Groups
- 3. Introduction of Groups
- 4. Graft Polymers
- 5. Other Chemical Modifications of Natural Polysaccharides

I AGAR

INTRODUCTION

SOURCE

- 1. Raw Matrial
- 2. Processing
- 3. Finished Product HISTORY
- 1. Discovery
- 2. Manufacture
- 3. Use
- 4. Present Applications
- 5. Derivatives
- **IV. STRUCTURE**
- PROPERTIES
- 1. Solid
- 2. Sols
- 3. Gels

I ALGIN INTRODUCTION PRODUCTION

- 1. Source
- 2. Seasonal Variations
- 3. Harvesting
- 4. Processing
- 5. Grades
- 6. Industrial Importance
- 7. Potential Amount

**APPLICATIONS** 

- 1. Introducation
- 2. Mode of Action

3. Foods

DAIRY PRODUCTS

BAKERY PRODUCTS

OTHER FOOD PRODUCTS

4. Pharmaceuticals and Cosmetics

5. Industrial Applications

PAPER PRODUCTS TEXTILE PRODUCTS

RUBBER PRODUCTS

OTHER INDUSTRIAL USES STRUCTURE PROPERTIES

1. Dissolution

- 2. Solution Properties
- 3. Gels
- 4. Films
- 5. Compatibilities
- 6. Algin in Foods
- 7. Other Properties

I LAMINARAN

INTRODUCTION PRODUCTION

- 1. Source
- 2. Producing Areas
- 3. Seasonal Effects
- 4. Collection
- 5. Preparation

HISTORY OF DEVELOPMENT STRUCTURE

PROPERTIES

I CHITIN AND ITS DERIVATIVES INTRODUCTION PRODUCTION

- 1. Crustaceans
- 2. Insects
- 3. Fungi
- 4. Preparation

5. Preparation of Deacetylated Chitin, Other Chitin

Derivatives, and D-Glucosamine

6. Grades

7. Potential Amount

HISTORY

**IV APPLICATION** 

- 1. Sizing
- 2. Adhesives
- 3. Emulsion Stabilization and Thickening
- 4. Pharmaceuticals and Cosmetics
- 5. Extruded Fibers and Films
- 6. Glycosamine Hydrochloride in Foods and Pharmaceticals

STRUCTURE

- PROPERTIES
- 1. Solubility and Viscosity
- 2. Gels
- 3. Films and Fibers
- 4. Adhesiveness
- 5. Compatibilities

I GUM ARABIC INTRODUCTION PRODUCTION

- 1. Republic of the Sudan
- 3. Nigeria
- 4. Tanganyika
- 5. Morocco
- 6. British Somaliland and Abyssinia
- 7. South Africa
- 8. India
- 9 Australia
- 10. Miscellaneous
- TYPES OF GUM IN THE UNITED STATES
- STRUCTURE
- ARABIC ACID
- 1. Preparation
- 2. Properties
- 3. Degraded Gum Arabic
- 4. Derivatives of Arabic Acid
- FACTORS WITH AFFECT VISCOSITY
- 1. Concentration
- 2. Temperature
- 3. Electrolytes
- 4. pH
- 5. Solvents Others Than Water
- 6. Aging
- 7. Mechanical Treatment
- 8. Ultrasonic Vibrations and Ultravilent Irradiation
- OTHER PHYSICAL PROPERTIES
- 1. Surface Tension
- 2. Freezing Point
- COACERVATION
- 1. Introduction
- 2. Gum Arabic-Gelatin Coacervates
- 3. Preparation of Coacervates
- 4. General Properties, Physical Appearance, and Composition
- 5. Effect of Temperature
- 6. Effect of pH
- 7. Reactions of Salts
- 8. Physical Phenomena
- 9. Uses of Gum Arabic-Gelatin Coacervates
- 10. Coexisting Coacervates
- 11. Other Coacervates

CHEMICAL PROPERTIES

- 1. Chemical Reactivity
- 2. Solubility
- 3. Enzymes
- SEPARATION AND IDENTIFICATION OF GUM ARABIC
- 1. Isolation of Gum Arabic from Commercial Products
- 2. Systematic Analytical Scheme
- 3. Physical Confirmatory Tests
- 4. Chemical Confirmatory Tests
- 5. Direct Tests for Gum Arabic in Some Commercial Products
- USES
- 1. Foods
- 2. Adhesives

- 3. Paints
- 4. Inks
- 5. Lithography
- 6. Textiles
- 7. Miscellaneous

I CORN HULL GUM INTRODUCTION SOURCE AND PREPARATION DEVELOPMENT OF USE STRUCTURE PROPERTIES

I GUAR GUM INTRODUCTION PRODUCTION 1. Source and Producing Areas

- Agronomics
  Purification
- 3. Purification

4. Grades

USES 1. HISTORY

- 2. Mining Industry
- 3. Foods
- 4. Cosmetics and Pharmaceuticals
- 5. Paper Industry
- 6. Explosives
- 7. Derivatives

STRUCTURE

- PROPERTIES
- 1. Viscosity
- 2. Gels
- 3. Films
- 4. Adhesiveness
- 5. Miscellaneous

I GUM KARAYA INTRODUCTION Production

- 1. Source
- 2. Producing Areas
- 3. Seasonal Effect
- 4. Collection
- 5. Purification
- 6. Grades
- 7. Impurities
- 8. Potential Amount USES

1. History

2. Commercial Value

STRUCTURE

PROPERTIES

1. Dissolution and Viscosity Measurements

- 2. Gels
- 3. Films
- 4. Adhesiveness
- 5. Acid Resistance
- 6. Dispersibility
- 7. Ropiness
- 8. Water Retention
- I PECTIN

INTRODUCTION

- PRODUCTION
- 1. Source
- 2. Producing Areas
- 3. Seasonal Effects
- 4. Collection
- 5. Purification
- 6. Grades and Definitions of Grades
- 7. Impurities
- 8. Quantities Marketed
- 9. General Industrial Uses Other Than is Foods

FOOD

Mode of Action

Structure

Properties

- 1. Pectin Types as Defined by Degree of Methylation
- 2. Solubility
- 3. Solutions, Stability and Viscosity
- 4. Gels
- 5. Assay Methods, Calculations, and Composition

DIRECTORY SECTION PRESENT MANUFACTURERS SUPPLIERS OF RAW MATERIALS SUPPLIERS OF THE PLANT M/C & EQUPT.

## About NIIR

**NIIR PROJECT CONSULTANCY SERVICES (NPCS)** is a reliable name in the industrial world for offering integrated technical consultancy services. NPCS is manned by engineers, planners, specialists, financial experts, economic analysts and design specialists with extensive experience in the related industries.

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Our Detailed Project report aims at providing all the critical data required by any entrepreneur vying to venture into Project. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line.

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