

# Handbook on Rare Earth Metals and Alloys (Properties, Extraction, Preparation and Applications)

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Rare earths are essential constituents of more than 100 mineral species and present in many more through substitution. They have a marked geochemical affinity for calcium, titanium, niobium, zirconium, fluoride, phosphate and carbonate ions. Industrially important minerals, which are utilized at present for rare earths production, are essentially three, namely monazite, bastnasite and xenotime. In modern time techniques for exploration of rare earths and yttrium minerals include geologic identification of environments of deposition and surface as well as airborne reconnaissance with magnetometric and radiometric equipment. There are numerous applications of rare earths such as in glass making industry, cracking catalysts, electronic and optoelectronic devices, medical technology, nuclear technology, agriculture, plastic industry etc. Lot of metals and alloys called rare earth are lying in the earth which required to be processed. Some of the important elements extracted from rare earths are uranium, lithium, beryllium, selenium, platinum metals, tantalum, silicon, molybdenum, manganese, chromium, cadmium, titanium, tungsten, zirconium etc. There are different methods involved in production of metals and non metals from rare earths for example; separation, primary crushing, secondary crushing, wet grinding, dry grinding etc. The rare earths are silver, silverywhite, or gray metals; they have a high luster, but tarnish readily in air, have high electrical conductivity. The rare earths share many common properties this makes them difficult to separate or even distinguish from each other. There are very small differences in solubility and complex formation between the rare earths. The rare earth metals naturally occur together in minerals. Rare earths are found with non metals, usually in the 3+ oxidation state. At present all the rare earth resources in India are in the form of placer monazite deposits, which also carry other industrially important minerals like ilmenite, rutile, zircon, sillimanite and garnet.

Some of the fundamentals of the book are commercially important rare earth minerals, exploration for rare earth resources, rare earth resources of the world, some rare earth minerals and their approximate compositions, rare earths in cracking catalysts, rare earth based phosphors, interdependence of applications and production of rare earths, uranium alloys, conversion of ores to lithium chemicals, characterization and analysis of very pure silicon, derivation of molybdenum metal, electroplating and chromizing, electrolytic production of titanium, heat treatment of titanium alloys, tensile properties of alloys etc.

The book covers occurrence of rare earth, resources of the world, production of lithium metals, compounds derived from the metals, chemical properties of beryllium, uses of selenium, derivation of molybdenum metals, ore concentration and treatment and many more. This is a unique book of its kind, which will be a great asset for scientists, researchers, technocrats and entrepreneurs.

Natural Abundance

Occurrence of Rare Earths

1. Placer Deposits
2. Vein Type Deposits
3. Bastnasite Deposits
4. Ion Adsorption Type Ores
5. Other Rare Earth Sources

Commercially important Rare Earth Minerals

1. Monazite
2. Bastnasite
3. Xenotime

Exploration for Rare Earth Resources

Rare Earth Resources of the world

1. China
2. United States of America
3. India

1. Beach Placers and Dunes
2. Inland Placers
3. Reserves of Monazite
4. Occurrence of Xenotime

4. Australia

1. Placer Deposits
2. Hard rock Deposits
1. Mount Weld Deposit
2. Mary Kathleen
3. Port Pirie
4. Olympic Dam
5. Brazil

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3. Sintering of Silicon Carbide (SiC)
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## About NIIR

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