The Complete Technology Book on Meat, Poultry and Fish Processing (2nd Revised Edition)

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SERVICES

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India is endowed with the largest livestock population in the world. Livestock and poultry in Indian tropical and sub tropics play a critical role in agriculture economy by providing milk, meat, eggs etc and provide flexible reserves during period of economic stress and buffer against crop failure. Mutton and Chicken is an important livestock product which in its widest sense includes all those parts of the animals that are used as the food by the man. So, with increase in population there is also an increasing consumer demand for food products that are low in fat, salt and cholesterol at local, national and international levels. Food manufacturers need to be able to produce meat, poultry and fish products which are considered to be healthy and that can meet the consumer demands. Meat industry, although is a very developing stage in India, is the top food industry in the world. Processed meat products are poised for continuous growth in the country. Poultry is one of the fastest growing segments of the agricultural sector.

The main aim of this book is to provide complete guide on meat, fish and poultry processing. Owing to the wide variety of products and type of processes and treatments (curing, dry curing, fermentation, cooking smoking etc), this products need particular analytical methodologies for proper consumption. It examines the nutritional principles behind the drive for reductions in fat, salt and cholesterol in our diet, and illustrates formulations and procedures utilized to produce such products. The reader would get to explore brief discussion regarding the Indian meat industry followed by the next chapter which includes structure, composition and nutritive value of meat tissues, postmortem changes and some meat quality parameters are also added in the preceding chapters. It also discuss about meat cutting and packaging, processing of meat and meat products, microbial and other deteriorative changes in meat and their identification, chemical composition and nutritive value of poultry meat, pre slaughter handling, transport and dressing of poultry, fish products, freezing fish fillets, miscellaneous fish dishes, spreads, salads, loaves fish spreads for appetizers, sandwiches, shellfish and miscellaneous marine products, meat removal and pre freezing treatment, packing and freezing, classes and sizes of fresh and frozen oysters, freezing whole raw lobsters etc. The book contains manufacturing processes of various meat, chicken and fish products in much illustrative manner. Special content on machinery equipment photographs along with supplier details has also been included.

It is anticipated that, it turns out to be a resourceful book for entrepreneurs, technocrats, food technologists and others linked with this industry; as this would be an invaluable reference

source for meat, poultry and fish processors, and food industry personnel involved in the development and marketing of new products.

1. INDIAN MEAT INDUSTRY

Livestock Resource

Meat Production

World Scene

Processed Meat Industry

2. STRUCTURE, COMPOSITION AND NUTRITIVE

VALUE OF MEAT TISSUES

Structure of Muscle Tissue

Skeletal Muscle and Associated Connective Tissue

Smooth Muscles

Cardiac Muscles

Composition of Muscle Tissue

Water

Protein

Lipids

Carbohydrates

Minerals

Vitamins

Nutritive Value of Meat Tissues

3. POSTMORTEM CHANGES

Loss of Homeostasis

Postmortem Glycolysis and pH Decline

Rigor Mortis

Loss of Protection from Invading Microorganisms

Degradation due to Proteolytic Enzymes

Loss of Structural Integrity

4. SOME MEAT QUALITY PARAMETERS

Meat Colour

Water Holding Capacity

Marbling

Quantum of Connective Tissue

Firmness

Meat Storage Conditions

Cold Shortening

Thaw Rigor

Antemortem Factors Affecting Meat Quality

5. MEAT CUTTING AND PACKAGING

Wholesale Cuts of Lamb Carcass

Wholesale Cuts of Buffalo or Beef Carcass

Grading

Packaging

Overwraps

Tray with Overwrap

Shrink Film Overwrap

Vacuum Packaging

Modified Atmosphere Packaging

6. PROCESSING OF MEAT AND MEAT PRODUCTS

Basic Processing Procedures

Cured and Smoked Meats

Hams

Commercial Processing of Ham

Cooked Ham

Country Ham

Proscicutto

Bacon

Commercial Processing of Bacon

Sausages

Classification

Processing Steps

Formulations of Some Sausages with Special Features

Intermediate Moisture and Shelf Stable Meat Products

Humectants

Basic Processing Techniques

Stability of Intermediate Moisture Meats

Hurdle Concept

Restructured Meat Products

Other Popular Meat Products

7. MICROBIAL AND OTHER DETERIORATIVE CHANGES

IN MEAT AND THEIR IDENTIFICATION

Sources of Microbial Contamination of Meat

Growth of Microorganisms in Meat

Deteriorative Changes in Meat

Identification of Meat Spoilage

8. FRAUDULENT SUBSTITUTION OF MEAT AND

ITS RECOGNITION

Recognition of Fraudulent Substitution or Adulteration

Physical Methods

Anatomical Methods

Dentition

Bone Percentage of Carcass

Ribs on the Thorax

Characteristics of Long Bones

Histological Methods

Chemical Methods

Composition of Body Fats

Immunological/Serological Methods

Electrophoretic Methods

Isoelectric Focusing

Enzyme-Linked Immuno Sorbent Assay (ELISA)

9. CHEMICAL COMPOSITION AND NUTRITIVE

VALUE OF POULTRY MEAT

Chemical Composition

Moisture

Protein

Fat

Carbohydrate

Vitamins

Minerals

Nutritive Value

10. PRE-SLAUGHTER HANDLING, TRANSPORT

AND DRESSING OF POULTRY

Pre-slaughter Care and Handling

Transport

Dressing of Poultry

Slaughtering

Scalding

Defeathering

Singeing

Washing

Removal of Feet and Oil Gland

Evisceration

Chilling and Draining

Washing

Grading

Packaging

Storage

11. ANTEMORTEM AND POSTMORTEM EXAMINATION

OF POULTRY

Antemortem Inspection of Poultry

Postmortem Inspection

12. PROCESSING OF SOME CONVENIENCE

POULTRY PRODUCTS

Tandoori Chicken

Chicken Barbecue

Chicken Seekh and Shami Kababs

Chicken Kofta

Poultry Pickle

Chicken Samosa

Chicken Sausage

Chicken Patties

Chicken Tikka

13. ROLE OF MEAT AND POULTRY PRODUCTS IN

HUMAN NUTRITION

14. CURED MEATS

General Recommendations

Thawing Frozen Cuts

Sanitation is Important

Curing Cellar Temperature

Curing Methods for Large Meat Cuts

Artery Pumping

Injecto Curing

Sweet Pickle Cure

Drv Cure

Curing Pickle Ingredients and Government Regulations

Permitted Moisture Content

Phosphates

Ascorbates

Flavourings

Preparing Pickles for Curing

Pumping Pickles

Using Sodium Erythorbate (or Sodium Ascorbate)

Without Phosphate and Sodium Erythorbate

When Phosphates are Used

Government Regulations Concerning Destruction of Trichinae

Boneless Pork Loins and Loin Ends

Coppa

Freezing to Destroy Trichinae

Management Assistance in Safeguarding Processed Meats

Hams and Picnics

Curing Whole Smoked Hams

Arterial Pumping of Pickle

Pumping Scales

Pumping

Fast Cure

Full Cure

Procedure for Smoking

Marketed as Uncooked Hams

Ready to Eat Fully Cooked Hams

Artery-Pumped Smoked Picnics (Shoulders)

Ready-to-Eat Fully Cooked Picnics

Boneless Oval Shaped and Elongated Ready-to-Eat

Smoked Hams in Fibrous Casings

Processing Procedure

Boneless of Bone-in-Pear-Shaped Ready-to-Eat Smoked

Hams Processed in Stockinette

Processing Procedure

Export Hams and Picnics

Processing Procedure

Boiled Hams

Processing Procedure

Canned Hams (Pear-Shaped and Pullman)

Processing Procedure

Washing and Boning

Smoke is Optional

Filling and Pressing

Cooking

Cooling

Keep Under Refrigeration

Proscuitti (Italian-Style Hams)

Processing Procedure

Pork Butts and Loins

Capocollo (Italian-Style Cured Butts) (Also Capicola, Capacola)

Dry Cure Procedure

Fully Cooked Ready-to-Eat Capocollo

Curing

After-Cure Treatment

Smoking

Final Treatment

Twins Wrapping

Smoked Boneless Butts

Processing Procedure

Dewey Hams (Loins)

Processing Procedure

Canadian-Style Bacon

Curing

Stuffing (Encasing)

Smoking

After-Smoke Treatment

Bacon (Bellies)

Continuous Process with Overnight Cure

Box Dry-Cured Bacon

Processing Procedure

Dry Penetronic-Cured Bacon

The Penetronic Machine

Processing Procedure

Injecto-Cured Bacon

Injecto Process

Cured Beef Products

Beef Bacon

Dried Beef for Slicing

Dried Beef for Slicing (Fast Method)

Processing Procedure

Kosher-Style Corned Beef Brisket

Curing Pickle

Curing

Packaging

Cooked Corned Beef Rounds

Curing Pickle

Curing

Boning

Aging and Flavour Development

Molding and Cooking

Chilling and Stuffing

Peppered Beef Rounds

Boning

Aging

Smoking and Cooking

Packaging

Pastrami

Curing Pickle

Curing

Rubbing

Smoking and Cooking

Chill and Package

Cured and Smoked Beef Tongues

Artery Pumping and Curing

Cover Pickle Curing

Smoking

Cured and Cooked Beef Tongues Canned in Tin or

Glass Containers

After-Cure Treatment

Packaging

Processing

For Tin Containers

For Glass Containers

15. SAUSAGES

Fresh Sausages

Low Temperatures are Important

Practice Strict Sanitation

Destruction of Trichinae

Avoid Smeary Texture

Use of Spices

Shelf-Life

Casings and Stuffing

Processing Procedure

Hot Whole Hog Sausage

Processing Procedure

Procedure

Seasoning Formulas

Meat Selection

Grinding and Mixing

Italian-Style Sausage

Processing Procedure

Fresh Chorizos

Bockwurst (White Sausage)

Bockwurst using Nonfat Dry Milk

Dry and Semidry Sausages

Government Regulations

Selection of Meats

Cleanliness of Kitchen and Equipment

The Sausage Making Procedure

Dry Salami

Processing Procedure

Genoa Salami

Processing Procedure

Salami De Milano

Salami D'Arles

Processing Procedure

Dried Farm Sausage

Processing Procedure

Pepperoni Sticks

Processing Procedure

Dried Chorizos

Processing Procedure

Tiroler Landjager Sausage

Processing Procedure

Mortadella (Dry Process)

Mortadella-Style Sausage using Nonfat Dry Milk

Krakauer Dry Sausage

Cervelat Summer Sausage

Cervelat Sausage using Nonfat Dry Milk

Thuringer-Style Sausage using Nonfat Dry Milk

Semidry Sausages using Lactic Acid Starter Culture

Suggestions for Producing a Semidry Sausage with Lactacel

Lactic Acid Starter Culture

Meat Formulation

Spice Formulation

Grinding and Mixing

Addition of Starter Culture

Stuffing

Smoking Schedule

Cervelat Summer Sausage with Lactic Acid Starter Fermentation

Smoking Procedure for Both Methods

Thuringer Summer Sausage with Lactic Acid Starter Fermentation

Thuringer Sausage using Lactic Acid Starter Culture

Meat Formulation

Spice Formulation

Hot Bar Sausage using Lactic Acid Starter Culture

Critical Factors Related to the Use of Starter Culture (Lactacel)

Cooked Smoked and Unsmoked Sausages (Frankfurters, Weiners, Bologna Types)

MID Regulations Concerning Added Materials in

Sausage Products

New FDA Ban on Premixed Commercial Seasoning Containing Sodium Nitrite

Outline of Rapid Processing Procedure for Skinless Frankfurters Through Conveyor System

Bologna-Type Sausages: Jumbo, Long, and Ring

Chopping Operation using Grinder

and Conventional Chopper

Choping Operation when High-Speed Chopper is used

Chopping Operation when Grinder, Conventional Chopper,

and an Emulsifier are used

Chopping Operation when High-Speed Chopper and

an Emulsifier are used

Chopping Operation using Grinder, Mixer, and an Emulsifier

Other Added Materials

Stuffing

Smoking and Cooking

Fast Process using Combination of Glucono Delta Lactone or Sodium Acid Pyrophosphate and

Sodium Erythorbate

Frankfurter Sausages (Wieners)

Chopping Operation using Grinder and Conventional Chopper

Chopping Operation when High Speed Chopper is used

Chopping Operation when Grinder, Conventional Chopper and Emulsifier are used

Chopping Operation when High Speed Chopper and

Emulsifier are used

Chopping Operation using Grinder, Mixer, and Emulsifier

Added Materials

Stuff

Smoke and Cook

Fast Process using Combination of Glucono Delta Lactone with or without Sodium Acid Pyro-

phosphate and Sodium Erythorbate

Oil Spice for Smoked Meat Flavor

Ring Bologna using Nonfat Dry Milk

Large Bologna using Nonfat Dry Milk

Bologna Formulas using Soy Protein

High Grade Frankfurter using Nonfat Dry Milk

Processing Data

Frankfurter using Soy Protein Concentrate

Hot Dogs Extended with Textured Vegetable Protein

Skinless Frankfurters using Nonfat Dry Milk

Skinless Cheesefurters using Nonfat Dry Milk

Cooked Salami (Salami Cotto)

Cooked Salami Cotto (Perishable) Finest Quality Cooked

Salami in 3- or 6-LB Cans

Salami Cotto using Nonfat Dry Milk

Kosher and Kosher-Style Salami

Minced Ham

All Meat Smoked Sausage

Smoked Link Sausage with 3½ % Cereal and Nonfat Dry Milk Added

"Smokies― Pork Sausage

New England Style Smoked Sausages

Smoked Italian-Style Hot or Mild Sausage

All Meat Polish Sausage

Polish Sausage in Vinegar Pickle

Polish Sausage Containing 3½ % Cereal and Nonfat Dry Milk

Polish Style Sausage with Textured Soy Protein

Polish-Style Sausage using Nonfat Dry Milk

Blood Sausage

Cure Pork Tongues

Cure Beef Blood

Cure Beef Shank Meat

Cure Pork Snouts

Cure Pork Jowls or Backfat

Precook Meats

Grind, Chop, and Mix

Stuff and Tie

Cook

Chill

Smoke Bung-Encased Sausages

Keep Product Refrigerated

Liver Sausage Smoked or Uunsmoked

Keep Product Refrigerated

Braunschweiger Liver Sausage

Braubnshweiger-Style Liver Sausage with Soy Protein

Braunschweiger with Isolated Soy Protein

Braunschewiger-Style Liver Sausage using Nonfat Dry Milk

Kosher-Style Liver Sausage

Farmer-Style Liver Sausage

Bohemian Liver Sausage

Homemade German-Style Liver Sausage (Housmacher Leberwurst)

Hungarian-Style Rice Liver Sausage

Ring Liver Pudding

Cooked Krakauer Sausage

Berliner Sausage using Nonfat Dry Milk

Knockwurst

Thuringer Knockwurst

Knoblauch Sausage using Nonfat Dry Milk

Acme Sausage using Nonfat Dry Milk

Miscellaneous Sausages

Heat-and-Serve Pork Sausage

Best Quality Canned Pork Sausage

Canned Bulk Breakfast Sausage with 3½ % Cereal Added

Sausage Canned in Vegetable Oil (Good Quality)

Suggested Process

Final Chill

Canned Chorizos in Lard

Canned Vienna Sausages

Canned Imitation Vienna Sausage

Canned Vienna Sausages with Beans and Tomato Sauce

Prepare Vienna Sausages

Prepare Beans

Prepare Sauce

Fill Cans

Suggested Process

Vienna Sausages Packed in Barbecue Sauce

Canning Procedure

Suggested Process

Cocktail Frankfurters in Glass Jars

Retort

Suggested Process

16. FISH PRODUCTS

Separating Fish Flesh from Bones and Skin Mechanically

Yield of Flesh and Waste from some Pacific Ocean Fish Passed through a Laboratory-Model

Flesh Separator

Reducing Drip Loss in Fish Fillets

Treatment for Freezing

Results of Tests on Fresh Fish

Manufacturing Fish Flour (Fish Protein Concentrate)

Salted and Pickled Fish

Salting Fish

Salting of Cod, Lusk, Haddock, Hake, and Pollock

Cleaning

Salting

Drying

Skinning and Boning

Salting Mackerel

Salting Salmon

Salting Mullet

Dry-Salting

Brine-Salting

Bismark Herring and Variations

Cut Spiced Herring

Pickled Herring for Rollmops, Cut Spiced, or Bismark Herring

Herring in Wine Sauce

"Scotch-Cured― Herring

Rollmops

Herring in Sour Cream Sauce

Matjeshering

Gaffelbiter

Gabelebissen

German Delicatessen Anchovies

Scandinavian Anchovies

Russian Sardines

Potted Herring

Fish Pickled in Wine

Pickled Haddock Fillets

Pickled Salmon

Pickled and Spiced Mackerel Fillets

Pickled Eels

Canning Frozen-at-Sea Tuna

Canning Fresh Tuna

Canning Salmon

Canning Mackerel

Canning Sardines in Oil

Canning California Sardines

Canning Herring

Canning Shad

Canned Salmon Caviar Canape Spread Base

Canned Fish Chowder

Make a Fish Broth First

Fill Cans

Suggested Process

Canned Norwegian-Style Fish Balls (Fiskeboller)

Suggested Process

Canned Salmon or Tuna Loaf in 12-oz or 3-or 6-Lb Oblong Cans

Canned Fish Cakes

Frozen Fish

Freezing Minced-Fish Blocks

Preparation of Minced Fish Flesh

Preparation of the Frozen Blocks

Freezing Ready-to-Heat-and-Eat Fish Sticks

Forming Fillet Blocks

Freezing Fillet Blocks

Cutting the Fish Sticks

Coating the Sticks

Frozen Foods Dipping Batter Mix

Frozen Foods Breading Mix

Cooking the Sticks

Cooling and Packaging the Cooked Sticks

Freezing

Freezing Fish Fillets

Fillets or Pieces of Breaded Fish

Freezing Halibut and Salmon Steaks

Steaking the Frozen Whole Fish

Freezing

Frozen Heat-and-Eat Fried Fish

Frozen Fish Chowder

Frozen Fish Stew

Frozen Tu-Noodle

Frozen Swordfish au Gratin

Smoked Fish

Smoking Salmon

Hard-Smoked Salmon

Barbecued Sablefish (Kippered Black Cod)

Canned Smoked Salmon Spread

Suggested Process

Processing Kippered Salmon

Processing Kippered Herring

Canning Kippered Herring

Smoking Herring

"Bloaters―

Smoking Halibut

Smoking Haddock (Finnan Haddie)

Finnan Haddie (Scotch Method)

Smoking Alewives or River Herring

Smoking Mackerel

Smoking Sturgeon

Smoking Eels

Smoking Carp

Miscellaneous Fish Dishes, Spreads, Salads, Loaves

Fish Spreads for Appetizers, Sandwiches

Fish Loaf

Fried Fish Cakes

Marinating Fried Small Fish

Fish Sausage

Salmon Salad

Alternatives

Tuna Salad

Tuna Salad with Textured Vegetable Protein

Smoked Herring Salad

German-Style Herring Salad

Italian-Style Herring Salad

Alaska-Style Herring Salad

Tuna Souffle

Salmon Loaf

Tuna Noodle Casserole

Lutefisk

Standard Cooking Procedure

17. SHELLFISH AND MISCELLANEOUS MARINE PRODUCTS

Shrimp

Freezing Shrimp

Preparation of Raw Shrimp

Blast Freezing Shrimp

Freezing Glazed Shrimp

Freezing Cooked Shrimp

Canning Shrimp

Suggested Process

Frozen Shrimp in Creole Sauce

Frozen Shrimp Bisque

Frozen Shrimp Creole

Frozen Curried Shrimp

Frozen Shrimp Patties with Textured Vegetable Protein

Flavour Base for Rice Pilaf with Freeze-Dried Shrimp

Smoked Shrimp

Pickled Spiced Shrimp

Clams

Preparing Clams for Freezing

Soft Clams

Hard Clams (Quahog)

Surf Clams

Freezing

Canning Razor Clams

Canning Clam Extract

Canning Clam Nectar

Maryland Fried Clams

Canned Clam Chowders

For Manhattan Chowder

For New England Chowder

Batch Process

Canned Clam Stew (Hot Pack)

Frozen New England Clam Chowder

Made from Fresh Clams

Made from Canned Clams

Packaging

Canned Manhattan Clam Chowder

For Condensed Canned Chowder

Frozen Manhattan Clam Chowder (Batch Process)

Frozen Clam Patties

Crabs

Canning Pacific Crab Meat

Freezing Blue Crab Meat

Cooking

Meat Removal

Freezing Soft-Shell Crabs

Freezing King Crab Meat

Freezing King Crab Legs in the Shell

Freezing Dungeness Crab in the Shell

Freezing Dungeness Crab Meat

Cooking

Meat Removal and Prefreezing Treatment

Packing and Freezing

Frozen Crab Cakes

Frozen Deviled Crabs

Packaging

Frozen Crab Cakes

Frozen Deviled Crab Pastries

Frozen Crab Imperial

Prepare White Sauce

Prepare Crab

Package and Freeze

Chesapeake Bay Crab Imperial

Frozen Crab Cocktail Balls

Frozen Crab Patties

Frozen Crabburgers

Oysters

Freezing Oysters

Classes and Sizes of Fresh and Frozen Oysters

Canning Oysters

Frozen Oyster Stew

Prepare Base

Prepare Oysters

Package

Chesapeake Bay Oyster Stew

Frozen Oyster Patties

Virginia Pickled Oysters

Lobsters

Freezing Whole Raw Lobsters

Freezing Spiny Lobsters

Canning Lobster

Frozen Lobster Chowder

Frozen Lobster Newburg

Frozen Lobster Bisque (Batch Process)

Miscellaneous Marine Products

Freezing Sea Scallops
Shucking and Washing
Bagging and Icing
Freezing and Storing
Frozen Seafood Croquettes

Crayfish Bisque

Prepare the Crayfish

Prepare a Dressing

Prepare the Bisque

Fill and Process

Canning Mussels

Pickling Mussels

Pickled Mussels

Canned Pickled Mussels

Preparing Abalone Steaks

Frozen Batter-Dipped Abalone Patties

Fresh-Grain Russian Caviar

Pickled Grainy Caviar

Pasteurized Caviar

Preparation of the Roe

Pasteurization

Dried Mullet Roes

Freezing Sea Urchin Roe

Freezing Turtle Meat

Canned Terrapin Stew

Suggested Process

Canned Snapping Turtle Stew

Preparation of Agar-Agar

Dried Shark Fins

Shark-Flesh Paste

About NIIR

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