The Complete Technology Book on Plastic Films, HDPE and Thermoset Plastics

Author: - NIIR Board of Consultants &

Engineers

Format: paperback

Code: NI182 Pages: 608

Price: Rs.1175US\$ 125

Publisher: NIIR PROJECT CONSULTANCY

SERVICES

Usually ships within 5 days

Plastic Films, HDPE and Thermoset Plastics are now an accepted part of the industrial and domestic scenes but this growth has been comparatively recent. Plastic films are typically used for sealing food items in containers to keep them fresh over a longer period of time. Plastic wrap, typically sold on rolls in boxes with a cutting edge, clings to many smooth surfaces and can thus remain tight over the opening of a container without adhesive or other devices. The past several years have seen numerous plastic films developed for the packaging industry, the most used today being polyethylene. Cast polypropylene film, like polyethylene film is unoriented (not stretched), but it was found that an improved film could be obtained by orientation (stretching the cast in one or more directions). Biaxial orientation is the process whereby the continuous cast film or sheet of plastic is heated up to brings it to a temperature that makes it stretchable. BOPP film possesses superior tensile strength, flexibility, toughness, shrink ability, good barrier and optical characteristics. The use of polyethylene terephthalate film is increasing considerably in recent years in videos audio magnetic tapes, computer tapes, photo and X ray films, power capacitors, insulation tapes and metalling for artificial zari. High density polyethylene (HDPE) or polyethylene high density (PEHD) is a polyethylene thermoplastic made from petroleum. The major applications of HDPE are in the manufacturing of containers, pipes, house wares, toys, filament, woven sacks, film, wire and cable insulation. HDPE is lighter than water, and can be moulded, machined, and joined together using welding (difficult to glue). Thermoset, or thermosetting plastics are synthetic materials that strengthen during being heated, but cannot be successfully remolded or reheated after their initial heat forming. This is in contrast to thermoplastics, which soften when heated and harden and strengthen after cooling. Thermoplastics can be heated, shaped and cooled as often as necessary without causing a chemical change, while thermosetting plastics will burn when heated after the initial molding. Additionally, thermoplastics tend to be easier to mold than thermosetting plastics, which also take a longer time to produce (due to the time it takes to cure the heated material).

Some of the astonishing fundamentals of the book are salient features of contemporary, technology and current research, three basic processes: advances, modern polyethylene, processes using high yield catalysts, solution polymerization processes, polyolefins, low density polyethylene, polyvinylidene chloride (PVDC), vinyl chloride/vinyl acetate copolymers, polyvinyl acetate, polyvinyl alcohol, physical and chemical properties, manufacturing methods, extrusion of film, slit die extrusion (flat film extrusion), comparison of blow and cast film processes, water cooled polypropylene film, calendaring, solvent, casting, casting of regenerated cellulose film, orientation of film, expanded films, plastics net from film, unsaturated polyester and vinyl ester

resins, thermoset polyurethanes, guidelines and theories in compounding polyurethane elastomers, compounding for thermoset polyurethane elastomers, cellulose and cellulose derivatives, thermoplastic polymers etc.

The present books offer an up to date overview of the processing of plastic films, HDPE and thermoset plastics. This book is suitable for entrepreneurs, researchers, professionals, technical institutions etc.

CHAPTER 1 BOPP FILMS

Background

Structural Development of Plastics in India

History of films

Film Properties

Applications of Films

Process of Manufacture

Tenter Process

Comparison of the processes

Polyester Films

Raw materials

Capital equipment

General

CHAPTER 2 SALIENT FEATURES OF CONTEMPORARY TECHNOLOGY AND CURRENT

RESEARCH

Introduction

Three basic processes: Advances

Modern polyethylene processes using high yield catalysts

Solution polymerization processes

Slurry processes

Gas phase processes

Processing

Comparative evaluation of contemporary technologies

Process selection based on capability

Latest development

CHAPTER 3 POLYOLEFINS

Low density polyethylene

Properties

Uses 120

Irradiated Polyethylene

High density polyethylene

Properties

Uses 123

Polypropylene

Properties

Poly (Methyl pentene) (TPX)

Ethylene/vinyl acetate copolymers (EVA)

Properties

Poly (BUTENE-1)

Properties

Uses 129

Melt flow index (MFI)

CHAPTER 4 VINYLS

Polyvinyl Chloride (PVC)

Properties

Polyvinylidene chloride (PVDC)

Vinyl chloride/Vinyl acetate copolymers

Polyvinyl acetate

Polyvinyl alcohol

CHAPTER 5 MECHANICAL PROPERTIES

Tensile and yield strength elongation and young's modulus

Test Methods

Burst strength

Impact strength

Impact Fatigue

Tear strength

Puncture penetration test

Stiffness

Flex resistance

Coefficient of friction

Blocking

CHAPTER 6 PHYSICAL AND CHEMICAL PROPERTIES

Optical properties

Light transmission

'See-Through' Clarity

Haze

Gloss

Permeability

Water vapour premeability

Gas Permeability

Odour Premeability

Density

Heat sealabiliy

Dimensional stability

Water absorption

Effect of chemicals

Effect of Light

Effect of Temperature

High Temperature

Low Temperature

Flammability

CHAPTER 7 MANUFACTURING METHODS

Extrusion of Film

Slit Die Extrusion (Flat Film Extrusion)

Comparison of Blow and Cast Film Processes

Water Cooled Polypropylene Film

Calendering

Solvent Casting

Casting of regenerated cellulose film

Orientation of film

Expanded films

Plastics Net From Film

CHAPTER 8 HEALTH SAFETY OF PLASTICS FILMS

Overall system

Base Lines for Evaluation

Food Spoilage

Toxicity and Adulteration

Interactions

Safety evaluation Mass transfer

Law

Licensing Type Systems

International trade

Individual countries

United Kingdom

USA

CHAPTER 9 ODOUR AND TAINT IN PLASTICS FILMS

Intrroduction to organolepsis and tainting

Causes of tainting

Loss of Volatile Material From Food to Environment

Diffusion of Volatilies, additives, and Volatile Residual Reactants

from Plastics to Food

Vapour From Environment t to Food

Micro-organisms to Food

Marco-Organisms to Food

Radiation from Environment to Food Stuff

Assessment

Samples

Food

Tests Methodology

Remedies

Masking and Counteraction

Conclusions

CHAPTER 10 SEALING OF FILMS

Mechanical methods

Heat sealing

Sealing of oriented film

High frequency heating

Ultrasonic sealing

Adhesives

Choice of method

CHAPTER 11 PRINTING ON PASTICS FILMS

Pre treatment

Solvent treatment

Chemical treatments

Flame treatment

Electrical treatment

Tests for efficiency of pre-treatment

Method of Printing

Screen printing

Letterpress

Flexographic printing

Photogravure printing

Hot stamping

Electrostatic printing Printing inks Vaccum metallisation

CHAPTER 12 WRAPPING EQUIPMENT

Wrapping with thermoplastics films

Feeding the Wrapping Material

Forming the pack

Closing the pack

Continuous wrapping machines

Pouch making equipment

Sachet making machines

Vaccum and gas packaging

Shrink wrapping

Scope of Process

Types of Shrink Wrap

Shrink wrapping equipment

Tray Erection

Film Wrapping and Sealing

Shrink Tunnels

Properties of heat shrinkable films

Shrink Temperature

Degree of Shrinkage

Shrink Tension

Pallet overwrapping

General advantages and problems

CHAPTER 13 UNSATURATED POLYESTER AND VINYL ESTER RESINS

Unsaturated polyesters

Vinyl ester resins

Compounding of unsaturated polyester and vinyl ester resins

Applicable manufacturing processes

Recent Developments

CHAPTER 14 THERMOSET POLYURETHANES

Introduction

Polyurethane Chemistry

What are Polyurethanes?

Polyurethane raw materials and moisture

Handling of polyurethane components

Types of polyurethane systems

Advantages of adduction

Range and types of polyurethane products

Polyurethane uses

Neoprene Lubricant Adhesive #106

Polyurethane Coatings

Components for Polyurethanes

Industrial Mathematics for Polyurethanes

Terminology

Guidelines and Theories in Compounding Polyurethane Elastomers

Compounding for Thermoset Polyurethane Elastomers

General consideration

Appendix

Method for Preparation of MDI Prepolymers

CHAPTER 15 CROSSLINKED THERMOPLASTICS

Crosslinking of thermoplastics

Effects of Crosslinking on Polymer

Chemical Crosslinking

Rotational molding

Post irradiation effects

Acrylates

CHAPTER 16 MISCELLANEOUS

Nylons (Polyamides)

Polycarbonate

Polyethylene terephthalate (Polyester)

Acrylic multipolymer

Propylene/vinyl chloride copolymer

Rubber hydrochloride

Fluoropolymers

Polyvinyl Fluoride

Polyurethane

Polyimides

CHAPTER 17 IONOMERS

Properties

CHAPTER 18 STYRENE POLYMERS AND COPOLYMERS

Polystyene

High impact polystyrene

Expanded polystyrene

Styrene/acrylonitrile copolymer (SAN)

Acrylonitrile/Butadiene/Styrene (ABS)

CHAPTER 19 CELLULOSE AND CELLULOSE DERIVATIVES

Regenerated cellulose

Substituted Celluloses

Cellulose nitrate (Celluloid)

Cellulose acetate

Cellulose Triacetate

Cellulose acetate/butyrate (CAB)

CHAPTER 20 THERMOPLASTIC POLYMERS

Polymerization Concepts

Polymerization Mechanisms

Methods of Polymerization

CHAPTER 21 THERMOSET POLYMERS

Crosslinked Polymers

Thermoset Polyester

Polyurethane Elastomers

Polyimides

Ladder polymers

CHAPTER 22 PROCESSING AND FABRICATION

Orientation of molecules and fibers

Reinforced thermoset processing Thermoplastic processing Molds Mixing equipment Adhesive Application

CHAPTER 23 BAG AND SACK MANUFACTURE

Nature of the film

Bags made from tubular film

Bags made from Flat Film

Heavy duty sack manufacture

CHAPTER 24 THERMOFORMING

Methods of thermoforming

Vaccum forming

Skin pachaging

Pressure forming

Matched mould forming

Machine variables

Heating

Cooling

Moulds

Trimming

Printing

Materials and applications

PVC

Toughened polystyrene

Biaxially oriented polystyrene

ABS

Low density polyethylene

High density Polyethylene

Polypropylene

Cellulose acetate

Cellulose acetate/butyrate

Polycarbonate

Cold forming

CHAPTER 25 LAMINATION

Coating

Predetermined systems

Reverse roll coaters

NIP roll coaters

Gravure coaters

Calender coating

Curtain coating

Extrusion coating

Adhesive lamination

Wet bonding

Dry bonding

Coextrusion

Cross laminated film

About NIIR

NIIR PROJECT CONSULTANCY SERVICES (NPCS) is a reliable name in the industrial world for offering integrated technical consultancy services. NPCS is manned by engineers, planners, specialists, financial experts, economic analysts and design specialists with extensive experience in the related industries.

Our various services are: Detailed Project Report, Business Plan for Manufacturing Plant, Start-up Ideas, Business Ideas for Entrepreneurs, Start up Business Opportunities, entrepreneurship projects, Successful Business Plan, Industry Trends, Market Research, Manufacturing Process, Machinery, Raw Materials, project report, Cost and Revenue, Pre-feasibility study for Profitable Manufacturing Business, Project Identification, Project Feasibility and Market Study, Identification of Profitable Industrial Project Opportunities, Business Opportunities, Investment Opportunities for Most Profitable Business in India, Manufacturing Business Ideas, Preparation of Project Profile, Pre-Investment and Pre-Feasibility Study, Market Research Study, Preparation of Techno-Economic Feasibility Report, Identification and Section of Plant, Process, Equipment, General Guidance, Startup Help, Technical and Commercial Counseling for setting up new industrial project and Most Profitable Small Scale Business.

NPCS also publishes varies process technology, technical, reference, self employment and startup books, directory, business and industry database, bankable detailed project report, market research report on various industries, small scale industry and profit making business. Besides being used by manufacturers, industrialists and entrepreneurs, our publications are also used by professionals including project engineers, information services bureau, consultants and project consultancy firms as one of the input in their research.

Our Detailed Project report aims at providing all the critical data required by any entrepreneur vying to venture into Project. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line.

NIIR PROJECT CONSULTANCY SERVICES, 106-E, Kamla Nagar, New Delhi-110007, India.

Email: npcs.india@gmail.com Website: NIIR.org

Sat, 17 May 2025 09:31:13 +0000