# Handbook on Food Biotechnology (Extraction, Processing of Fruits, Vegetables and Food Products) 2nd Revised Edition

Author:- NIIR Board of Consultants & Engineers Format: paperback Code: NI153 Pages: 400 Price: Rs.1495US\$ 150 Publisher: NIIR PROJECT CONSULTANCY SERVICES Usually ships within 5 days

Modern biotechnology refers to various scientific techniques used to produce specific desired traits in plants, animals or microorganisms through the use of genetic knowledge. Since its introduction to agriculture and food production in the early-1990, biotechnology has been utilized to develop new tools for improving productivity. Biotechnology is a broad term that applies to the use of living organisms and covers techniques that range from simple to sophisticated.

In contrast, modern agricultural biotechnology techniques, such as genetic engineering, allow for more precise development of crop and livestock varieties. The potential benefits of biotechnology are enormous. Food producers can use new biotechnology to produce new products with desirable characteristics. These include characteristics such as disease and drought-resistant plants, leaner meat and enhanced flavor and nutritional quality of foods. This technology has also been used to develop life-saving vaccines, insulin, cancer treatment and other pharmaceuticals to improve quality of life.

It is estimated that in the next 20-30 years demand for food will increase by 70%. Biotechnology will be key to meeting this demand. This handbook is designed for use by everyone engaged in thefoodtechnologysuch as fermentation, developing and testing of food and students who are pursuing their career in food biotechnology. It provide all information on modern cooking, food processing and preservation methods, juice preparation methods, etc.

The major content of the book are Fermenter and Bio-Reactor Design, Development and Testing of a Milled Shea Nut Mixer, Production of Pure Apple Juice in Natural Colour, Drying of Ginger using Solar Cabinet Dryer, Roasting of Coffee Beans, Processing of Guava into Pulp Guava Leather, Processing and Preservation of Jack Fruit, Quality Changes in Banana, Processing and Quality Evaluation of Banana Natural Colour, Large Scale Separation and Isolation of Proteins, Preparation and Storage Studies on Onion-Ginger-Garlic Paste, Bitterness Development in Kinnow Juice, Effect of Incorporation of Defatted Soyflour, Gum from Ber Fruits, Juice Extraction of Aonla (EmblicaOfficinalisGaertn.) Cv. 'Chakaiya', Defatted Mucuna Flour in Biscuits, Detoxifying Enzymes, Processing Methods and Photographs of Machinery with Suppliers Contact Details. This book will be a mile stone for its readers who are new to this sector, will also find useful for professionals, entrepreneurs, those studying and researching in this important area.

1. FERMENTER AND BIO-REACTOR DESIGN

NOTATION

FERMENTATION PROCESSES

**BIOLOGICAL CONSTRAINTS** 

Nutrient

Oxygen

Temperature

pН

Rheology

Other Constraints

PRODUCT TYPE

Intracellular Products

**Extracellular Product** 

**Secondary Metabolites** 

FERMENTER CATEGORIES

Overview

**Batch/Continuous Fermenters** 

**Batch Operation** 

**Continuous Operation** 

Agitated Fermenters

Stirred Fermenter

Air-agitated Fermenter

Internal Circulation

Air-lift Fermenter

Immobilised Systems

# ANAEROBIC FERMENTATIONS

**Novel Fermenters** 

## DESIGN PROCEDURES

Scale-up

**Kinetics** 

(vi)

**OXYGEN TRANSFER** 

Oxygen Demand

Basis of Scale-up

Heat Transfer

SAFETY

# STERILE DESIGN AND CONTAINMENT

Principles

Techniques

Pre-sterilisation

Feed Sterilisation

**Sterile Barriers** 

FUTURE TRENDS

# 2. DEVELOPMENT AND TESTING OF A MILLED SHEA NUT MIXER

### MATERIALS AND METHODS

Design of the Mixer

Developmental

Geometry of mixing bowl

Mixing velocity of beater

Beater Mounting Shaft

CONSTRUCTION OF THE MIXER

Frame

**Mixing Beater Shaft** 

Mixing Vessel

Evaluation

**RESULTS AND DISCUSSION** 

Effect of Beater Speed on Mixing Period, capacity and Oil Recovery

Economics of the Mixer

CONCLUSION

NOTATIONS

# 3. PRODUCTION OF PURE APPLE JUICE IN NATURAL COLOUR

# MATERIALS AND METHODS

Apple

Juicer

Modification of Juicer

Hot Water Bath

Cold Water bath

Filtration

Bottling and Sterilization

(vii)

Spectrum of Brown Pigment formed in Apple Juice and

Measurement of Degree of Browning

Determination of the Temperature required for Inactivation of PPO

Sensory Evaluation

**Operational Procedure** 

Cleaning of Tube in Water Baths

Apple Powder

**RESULTS AND DISCUSSION** 

### **Organoleptic Evaluation**

4. DRYING OF GINGER USING SOLAR CABINET DRYER

### 5. ROASTING OF COFFEE BEANS

**ROASTING PROCESS** 

**Physical Properties** 

Swelling Ratio

**Breaking Strength** 

Colour Value

**Organoleptic Evaluation** 

### 6. PROCESSING OF GUAVA INTO PULP AND GUAVA LEATHER

### EXTRACTION OF PULP

Preparation of Guava Leather

Preparation of Ready-to-Serve Drinks

**Chemical Constituents** 

**Pulp Analysis** 

Quality of Guava Leather

CONCLUSION

7. PROCESSING AND PRESERVATION OF JACK FRUIT

### 8. QUALITY CHANGES IN BANANA

BANANAS

Fermentation

Analysis

Sensory Evaluation

**Statistical Analysis** 

Total Soluble Solids (°Brix)

Total Titratable Acidity

Colour

Clarity

(viii)

Sensory Evaluation

Microbiological Evaluation

DEVELOPMENT OF PROCESSING TECHNOLOGY AND QUALITY

EVALUATION OF PAPAYA (CARICA PAPAYA) CHEESE ON STORAGE

MATERIALS AND METHODS

**Raw Materials** 

Processing

**Experimental Design** 

Physical and Microbiological Analyses

Sensory Evaluation

**RESULTS AND DISCUSSION** 

Colour and Texture

**Sensory Qualities** 

**Microbiological Properties** 

# 9. PROCESSING AND QUALITY EVALUATION OF BANANA

# BANANAS

Processing

Physico-Chemical Analysis

**Microbial Analysis** 

Sensory Analysis

Sensory Evaluation

Analyses

Microbial

Storage

10. LARGE SCALE SEPARATION AND ISOLATION OF PROTEINS

THE NATURE OF PROTEINS

Chemistry

Behaviour in Solution

RECOVERY PROCESS CONCEPTS

SEPARATION TECHNIQUES

Precipitation

**Cell Disruption** 

Solid-Liquid Separations

Usage

Centrifugation

**Dead-end Filtration** 

**Cross-flow Filtration** 

Two-phase Aqueous Liquid-Liquid Extraction

Ultrafiltration and Reverse Osmosis

(ix)

Chromatography

Introduction

Ion Exchange Chromatography

**Gel Filtration** 

Adsorption Chromatography

Hydrophobic Interaction Chromatography

High-performance Liquid Chromatography (HPLC)

Affinity Chromatography

Protein Separations in Electrical Fields
Electrodialysis
Electrophoresis
Isoelectric Focussing
Novel and Experimental Protein Separation Techniques
PROTEIN RECOVERY PROCESSES: NON-FERMENTATION
FEEDSTOCKS
Recovery of Waste Proteins from the Meat Industry
Proteins from Milk
Casein
Whey Powder
Whey Protein Isolate
Proteins from Agricultural Crops
Soya Proteins
'Leaf ' Proteins
Vegetable Processing Waste Streams
Protein Recovery from Blood Plasma
Human Blood
Animal Blood
RECOVERY OF MICROBIAL AND ANIMAL CELL PROTEINS
Recovery Process Principles
Single-cell Protein
Extracellular Enzyme Recovery Processes
Recovery of Biologically Active Proteins
Impact of rDNA Techniques on Protein Recovery
SAFETY ASPECTS OF PROTEIN RECOVERY PROCESSES
11. PREPARATION AND STORAGE STUDIES ON ONION-GINGER-GARLIC PASTE

# PREPARATION OF PUREE

Preparation of mixed paste

Colour measurement

Storage studies

Physico-chemical properties

Statistical analysis

Storage characteristics

(x)

STUDIES ON DEVELOPMENT OF INSTANT CHUTNEYS FROM

PUDINA (MINT, MENTHA SPICATA) AND GONGURA (HIBISCUS SP)

Materials

Preparation of fresh chutneys

Preparation of instant chutneys

Chemical analysis

Reconstitution of instant chutney powders at room temperature

12. BITTERNESS DEVELOPMENT IN KINNOW JUICE

MATERIALS AND METHODS

Materials

Juice

Ready-to-Serve (RTS) beverage

Squash

Lye peeling of segments

Jam

Candy

Physico-chemical analysis

Sensory analysis

Statistical analysis

**RESULTS AND DISCUSSION** 

Kinnow juice

Kinnow RTS beverage

Kinnow squash

Standardisation of lye peeling

Kinnow jam

Kinnow candy

# 13. EFFECT OF INCORPORATION OF DEFATTED SOYFLOUR

RAW MATERIAL

Preparation of sweet biscuits

Proximate composition

Textural analysis

Sensory evaluation

14. GUM FROM BER FRUITS

# 15. JUICE EXTRACTION OF AONLA (EMBLICA OFFICINALIS GAERTN.) CV. 'CHAKAIYA'

ANALYSIS

Physico-chemical characteristics

Organoleptic evaluation

(xi)

**16. DEFATTED MUCUNA FLOUR IN BISCUITS** 

**BISCUIT FORMULATION** 

Chemical analysis

**17. DETOXIFYING ENZYMES** 

GOITROGENIC GLYCOSIDES

CYANOGENIC GLYCOSIDES

Lima Beans

Fruit and Nut Kernels

FLATULENCE-PRODUCING OLIGOSACCHARIDES PHYTATE

Effect of Autolysis

Effect of Adding Phytase

Effect of Germination

Effect of Fermentation

OTHER ANTI-NUTRITIONAL FACTORS

Protease Inhibitors and Lectins

**Toxic Glucosides** 

Gossypol

Lathyrogenic Factor

CONCLUSIONS

**18. PROCESSING METHODS** 

### SUGAR REFINING

The Sugar Cane

The Sugar Beet Roots

THE PURPOSE OF THE REFINING PROCESS

The Raw Sugar

The Refined White Sugar

Cube Sugar

STAGES IN THE REFINING PROCESS

The First Process—Mixing With Raw Syrup

The Syrup and Washings Are Now Boiled to Grain

Removing the Coarse Insoluble Impurities

**Removal of Further Impurities** The Bone Charcoal Treatment for Decolorisation The Wet Char is Next Removed to the Revivification Kilns The Revivification Kilns How Refined Sugar is Obtained from the Fine Liquor The Formation of the Sugar Crystals The Rotating Dryers Treatment to Produce Further Yields of Sugar Packing the Sugars (xii) SUGAR CONFECTIONERY **HIGH BOILINGS** Starch Syrup Methods of Cooking **Cooling and Manipulation** FONDANT FONDANT CREAMS **Deposition into Moulds** Wet Crystallization JELLIES AND GUMS Soft Jellies Hard Gums TOFFEE, CARAMEL, AND FUDGE Fudge NOUGAT AND MARSHMALLOW LOZENGES

CHOCOLATE MANUFACTURE

# RAW MATERIALS

Cocoa

Sugar

Cocoa Butter

Milk

Flavours

**Commercial Lecithin** 

PROCESSING

Roasting

Breaking and Winnowing

Grinding

Melangeuring

Refining

Conching

CHOCOLATE FLUIDITY

Methods of Control

Factors Affecting Fluidity

MOULDING AND COVERING

Tempering

Cooling Tunnels

STORAGE PROPERTIES

Insect Infestation

JAM MANUFACTURE

SCIENTIFIC PRINCIPLES

FRUIT AND ITS PREPARATION

Strawberries

Raspberries

Blackcurrants

Gooseberries

Plums

Apples

**Citrus Fruits** 

PRESERVATION OF FRUIT

Sulphurous Acid as a Preservative

Preparation of Cooked Fruit Pulp

JAM BOILING

**Basic Rules** 

The Boiling Process

FINISHING AND STORING

Filling Containers By Hand

**Filling Machines** 

**Sealing Methods** 

EDIBLE FATS—SHORTENINGS

MANUFACTURE OF LARD

**Dry Rendering** 

Wet Rendering

Qualities of Lard

LARD COMPOUNDS

HYDROGENATED OILS

**Preliminary Refining** 

Hydrogenation

Deodorisation

Vitamin Addition

Cooling

COMPOUND SHORTENINGS

STABILITY OF SHORTENINGS

FLOUR MILLING

THE STRUCTURE OF THE WHEAT GRAIN

THE MILLING PROCESS

Wheat Intake

Wheat Cleaning

Washing and Conditioning

The Break System

**Break Scalping** 

Purification

**Reduction System** 

Pneumatic Conveying

Flour Treatment and Flour Bleaching

(xiv)

COMPOSITION OF WHEAT AND ITS MILLED PRODUCTS

BAKING QUALITY OF WHEAT FLOUR

Protein Quality

**Diastatic Activity** 

WHEAT BLENDING

WHEAT TESTING

BREADMAKING

INGREDIENTS OF BREAD

Proportions of Materials Used

### PREPARATION OF THE DOUGH

Fermentation of the Dough

What is there in a Dough ?

What Happens in the Dough during Fermentation?

The Factors Affecting Gluten Maturing

"Knocking" or "Cutting-back" the Dough

After-Fermentation Treatment

Dividing the Dough into Loaves

The "Hander-up"

The "Moulder"

### THE BAKING PROCESS

The Action of the Oven

Yeast Activity Increases as the Temperature Rises

Why Steam is Injected into the Oven

The Death Point of the Yeast

Faults Due to Incorrect Fermentation

Why Loaves are a Pleasant Brown Colour

**BREAD WRAPPING** 

**BISCUIT MANUFACTURE AND CAKE MAKING** 

BISCUITS

### INGREDIENTS

Flour

Fats

Other Ingredients

THE BAKING PROCESS

FAULTS

**Checking of Biscuits** 

Bacteriology

CAKES

INGREDIENTS

Flour

Fat

Sweetening Agents

Eggs

Aerating Agents and pH

(xv)

THE MIXING PROCESS

THE BAKING PROCESS

Staling

Bacteriology

19. PHOTOGRAPHS OF PLANT & MACHINERY WITH SUPPLIER'S CONTACT DETAILS

# About NIIR

**NIIR PROJECT CONSULTANCY SERVICES (NPCS)** is a reliable name in the industrial world for offering integrated technical consultancy services. NPCS is manned by engineers, planners, specialists, financial experts, economic analysts and design specialists with extensive experience in the related industries.

Our various services are: Detailed Project Report, Business Plan for Manufacturing Plant, Startup Ideas, Business Ideas for Entrepreneurs, Start up Business Opportunities, entrepreneurship projects, Successful Business Plan, Industry Trends, Market Research, Manufacturing Process, Machinery, Raw Materials, project report, Cost and Revenue, Pre-feasibility study for Profitable Manufacturing Business, Project Identification, Project Feasibility and Market Study, Identification of Profitable Industrial Project Opportunities, Business Opportunities, Investment Opportunities for Most Profitable Business in India, Manufacturing Business Ideas, Preparation of Project Profile, Pre-Investment and Pre-Feasibility Study, Market Research Study, Preparation of Techno-Economic Feasibility Report, Identification and Section of Plant, Process, Equipment, General Guidance, Startup Help, Technical and Commercial Counseling for setting up new industrial project and Most Profitable Small Scale Business.

NPCS also publishes varies process technology, technical, reference, self employment and startup books, directory, business and industry database, bankable detailed project report,

market research report on various industries, small scale industry and profit making business. Besides being used by manufacturers, industrialists and entrepreneurs, our publications are also used by professionals including project engineers, information services bureau, consultants and project consultancy firms as one of the input in their research.

Our Detailed Project report aims at providing all the critical data required by any entrepreneur vying to venture into Project. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line.

NIIR PROJECT CONSULTANCY SERVICES, 106-E, Kamla Nagar, New Delhi-110007, India. Email: <a href="mailto:npcs.india@gmail.com">npcs.india@gmail.com</a> Website: <a href="mailto:NIIR.org">NIIR.org</a>

Sat, 17 May 2025 08:49:36 +0000