

# **The Complete Book on Distillation and Refining of Petroleum Products (Lubricants, Waxes and Petrochemicals)**

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The most dynamic industry of the century is the petroleum and petrochemicals industry. It has taken the fundamental knowledge of chemistry and chemical engineering and transformed itself from a simple processing industry for fuel and lubricants to an extremely complex chemical process industry which has branched out into synthetic rubber, plastics, fertilizers and many other fields. Petroleum (crude oil) is a mixture of different hydrocarbons. Many useful products can be made from these hydrocarbons. The fractions are separated from one another using a process called fractional distillation. This process is based on the principle that different substances boil at different temperatures. The applications of distillation in petroleum industry are quite varied. The assaying of crude oils and the evaluation many petroleum products depend on distillation. Petroleum products obtained from processes such as distillation often need supplementary purification. Refining is a process of purification of products by means of chemical process. Chemical engineering and petroleum processing have in a very real sense grown up together. Studies on fluid flow, heat transfer, distillation, absorption, and the like were undertaken and applied to wide variety of materials because of need in the petroleum processing field. The largest share of oil products is used as energy carriers: various grades of fuel oil and gasoline. Heavier (less volatile) fractions can also be used to produce asphalt, tar, paraffin wax, lubricating and other heavy oils. Refineries also produce other chemicals, some of which are used in chemical processes to produce plastics and other useful materials. Hydrogen and carbon in the form of petroleum coke may also be produced as petroleum products. Petrochemicals have a vast variety of uses. The use of petroleum hydrocarbons to make synthesis gas has made petroleum and natural gas the world main source of ammonia, the source of almost all nitrogen fertilizers. While petroleum product demand in the western world is relatively stagnant, for developing countries, particularly those in Asia, demand is booming. It is all about growing populations and their escalating need for energy.

Some of the fundamental of the book are the nature of petroleum, crude oil processing, distillation in the petroleum industry, refining of lubricating oils, petrolatum, and waxes, residue fluidized catalytic cracking, chemical thermodynamics of petroleum, benefits of biodiesel produced from vegetable oil, petroleum products used as fuel oils, manufacture of asphalt from petroleum, petroleum waxes, chlorinated waxes, synthesis gas etc.

The book presents information and data which will help oil companies, large scale users of commercial petroleum products in efficient storage, handling and utilization of these products. Different formulae, processes for the production of petroleum products are given in this book.

This will be very useful book for new entrepreneurs, existing units, technocrats, researchers, institutional libraries etc.

## 1. Introduction

Historical

The Nature of Petroleum

Largest Energy Supplier

Origin

Constituents of Petroleum

Aliphatics, or open chain Hydrocarbons

Ring Compounds

Lesser Components

## 2 Crude Oil Processing

Fundamentals

Ideal Solutions

Real Solutions

Critical Phenomena

Chemical Dissimilarity

Azeotropism

Immiscibility

Ordinary Distillation

Steam Distillation

Extractive Distillation

Absorption

Process Equipment

Single Stage

Plate Columns

Differential Columns

Wetted Wall

Rotary

Packed

Distillation in the Petroleum Industry

Analytical Applications

Single stage Processes

Multistage Processes

Manufacturing Applications

Primary Distillation

Process feed Preparation

Product Fractionation

Combination Processing.

## 3. Refining

Refining by Chemical Methods

Sulfuric Acid Treating

Reactions with Hydrocarbons

Paraffinic and Naphthenic Hydrocarbons

Aromatics

Olefins

Manner and Effects of Treating

## Refining by Physical Methods

Bauxite.

Fullers Earth (Attapulgite, Floridin, Florida Earth)

Acid activated Bentonite

Magnesol

Florisil

Silica Gel

Carbon

Alumina

Commercial Applications

Separation of Classes of Hydrocarbons

Refining of Lubricating Oils, Petrolatums, and Waxes

Stabilizing Gasolines

Regeneration of Adsorbents

Solvent Refining Processes

Aromatics Recovery

Refining Lubricating Oil Stocks.

Separation of Wax

Propane Deasphalting

## 4. Cracking

Introduction

Catalytic Cracking

Residue Fluidized Catalytic Cracking (RFCC or RCC)

Hydrocracking

FCC versus HCU

Reforming

Thermal Reforming

Catalytic Reforming

Isomerization

Hydrocracking

Operating Variables

## 5. Chemical Thermodynamics of Petroleum

Hydrocarbons

Introduction

Fundamental Relationships

The Standard Free Energy and Equilibrium

Status of Thermodynamic Data

Applications to Petroleum Processing

General Considerations

Aromatization of Paraffins and Naphthenes

Isomerization of n Butane

## 6. Gasoline

Introduction

Composition, Manufacture, and use of Gasoline

Volatility of Gasoline

Air Fuel Mixtures and Combustion

Phenomena of Knocking

Ethyl Alcohol as an IC Engine Fuel

Alcohols as auto fuels

Issues not in favour of Alcohol

Blending Alcohol and Gasoline

## 7. Diesel Fuels

Diesel Combustion

Ignition Quality

## 8. Bio Diesel

Introduction

Disadvantages of Vegetable Oil as Diesel Fuel

Benefits of Biodiesel Produced from Vegetable Oil

Disadvantages of Biodiesel produced from Vegetable Oil

Biodiesel Production from various vegetable oils on

Different Countries

Country Source of biodiesel

Economics of Biodiesel Project

Tax Incentives in Developed Countries

World Production Level of Biodiesel

Price in USA

Projected Indian Demand Scenario For Biodiesel

Average annual CAGR for High Speed Diesel

Demand for Biodiesel

Potential Indian Demand for Biodiesel

Choice of Jatropha

Cultivation Practices of Jatropha Plant

Soil Condition:

Conditions for growth:

Cultivation practices and yield

Jatropha Oil Content

Eco Friendly Biodiesel

Rich Resources

Vigorous Pursuit

Fulfilling basic criteria

Advantages

Feed stock

## 9. Kerosene, Absorbent, Oils, and Fuels Oils

Kerosene

Chemical Properties

Physical Properties

Manufacture

Testing Methods

Miscellaneous Uses

Absorbent Oils

Fuel Oils

Combustion of Fuel Oils

Petroleum Products Used as Fuel Oils

Certain Unusual Crude Oils

Crude Oil Residua  
Gas Oils, Distillate Fuel Oils.

10. Lubrication and Lubricants  
Friction and Lubrication

11. Waxes

Beeswax  
Carnauba Wax  
Spermaceti  
Ozocerite  
Paraffin Wax  
Montan Wax  
Candelilla Wax  
Synthetic Waxes  
Petroleum Waxes  
Chemical Properties and Composition  
Crystallization of Wax  
Dewaxing of Heavy Oils

12. Petroleum Asphalts

Chemical and Physical Composition  
Chemical composition  
Mineral Oil  
Resins  
Asphaltenes  
Carbenes and Carboids  
Possible Structures of the Nuclei in Resins, and Asphaltenes  
Physical Constitution  
Physical Properties and Tests  
Manufacture of Asphalt from Petroleum  
Residual or Straight run Asphalts  
Air blown Asphalts  
Uses of Asphalts  
Road Oils  
Asphalt Emulsions  
Solid Asphalts.

13. Miscellaneous Petroleum Products and Derived Products

Miscellaneous Petroleum Products  
White Oils  
Industrial Naphtha Solvents  
Paints, Varnishes and Lacquers  
Dry Cleaning  
Cutback Asphalt  
Rubber  
Miscellaneous  
Petroleum Insecticides  
By Products

Petroleum Coke  
Sulfuric Acid Sludge  
Petroleum Sulfonic Acids  
Chemicals Derived from Petroleum  
Acetylene  
Chemicals Derived from Olefinic Hydrocarbons.  
Alcohols  
Ethyl Alcohol  
Isopropyl Alcohol  
Secondary Butyl Alcohol  
Tertiary Alcohols  
Higher Alcohols  
Glycols And Glycerol  
Addition of Halogenes  
Polymers  
Oxidation Products  
Miscellaneous Products  
Chemicals Derived from Paraffinic Hydrocarbons  
Chlorination Products  
Nitration Products  
Oxidation Products.  
Chemicals Derived from Aromatic Hydro carbons  
Hydrogen  
Carbon Blacks  
Fischer Tropsch Process and Products

#### 14. Propylene

Introduction  
Polypropylene  
Propylene Trimer and Tetramer  
Acrylonitrile  
Acrylic Fibers  
Acrylamide  
Other Acrylonitrile Derivatives  
Acetonitrile  
Allyl Chloride  
Epichlorohydrin  
Epoxy Resins  
Other Epichlorohydrin Derivatives  
Allyl Alcohol Derivatives  
Diallyl Amine  
1,2 Dibromo 3 Chloropropane  
Dichloropropanes, Dichloropropenes  
Acrolein  
Methionine  
1,2,6 Hexane Triol  
Glutaraldehyde  
Propylene Oxide  
Propylene Glycol  
Polyethers  
Dipropylene Glycol  
Higher Propylene Glycols

Isopropanolamines  
Propylene Carbonate  
1,3 Propylene Diamine  
Polypropylene Oxide Elastomers  
Isopropanol  
Acetone  
Diacetone Alcohol (DAA)  
Methyl Isobutyl Ketone (MIBK)  
Hexylene Glycol  
Methyl Isobutyl Carbinol (MIBC)  
Isopropylamines  
Isoprene

## 15. Synthesis Gas

Introduction

Mettiane reforming

Naphtha reforming

Fuel oil partial oxidation

Reformer off gas purification by low temperature fractionation

Topsfe SEA autothermal process using naphtha

Ammonia

Nitrogen Fertilizers

Mixed Fertilizers

Urea

Urea formaldehyde resins

Sulfamic acid

Melamine

Nitric Acid

Ammonium nitrate

Potassium nitrate

Nitroparaffins

Ammonium Phosphates

Ammonium Sulfate

Ammonium Chloride

Hydrazine

Carbon Dioxide

Methanol

Formaldehyde

Hexamethylene tetramine

Pentaerythritol

Polyacetals

Glycolic acid

Textile finishes

Methylamines

Monomethylamine

Dimethylamine

Trimethylamine

Methyl Chloride

Silicones

Methyl cellulose

Arsenicals

Tetramethyl lead

Dimethylsulfate  
Methyl Glucoside  
Methyl Bromide  
OXO CHEMICALS  
n Butyraldehyde  
Ethyl 1, 3 hexanediol  
Trimethylolpropane  
Butyric acid  
Butyraldehyde  
Isobutanol  
Isobutyric acid  
Neopentyl glycol  
Pantothenic acid  
Octanols  
Octoic acid  
Propionic acid  
n Propanol  
Heavy Oxo Chemicals  
PHOSGENE  
Diisocyanates  
Polycarbonates  
Chlorinated Isocyanurics  
Substituted Urea, Carbamate and Thiocarbamate Pesticides  
Other Phosgene Derivatives  
FORMIC ACID  
Oxalic Acid  
NEO ACIDS  
PURE HYDROGEN  
Hydrogenated Fats and Oils  
Tetrahydrofuran  
Sorbitol  
Hydrogen Peroxide  
Organic Peroxides  
Other hydrogen peroxide derivatives  
Furfuryl Alcohol  
Fatty Alcohols  
Fatty Nitriles and Amines

#### 16. Other Petrochemicals

Petroleum Waxes  
Chlorinated Waxes  
n Paraffins  
Detergent Raw Materials  
Carbon Black  
Cresols  
Synthetic p Cresol  
Synthetic o Cresol  
Tricresyl Phosphate  
Cyclopentadiene  
Petroleum Resins  
Naphthenic Acids  
Hydrogen Sulfide



Sulfur  
Phosphorus Pentasulfide  
Mercaptans  
Thioglycolic Acid  
Thiourea  
Dimethyl Sulfoxide

## About NIIR

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Our Detailed Project report aims at providing all the critical data required by any entrepreneur vying to venture into Project. While expanding a current business or while venturing into new business, entrepreneurs are often faced with the dilemma of zeroing in on a suitable product/line.

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